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DIODES, VOLTAGE REFERENCE, BASED ON TYPES 1N4954 THROUGH 1N4995 ESCC Detail Specification No. 5102/013

ISSUE 1 October 2002





ESCC Detail Specification

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DIODES, VOLTAGE REFERENCE BASED ON TYPES 1N4954 THROUGH 1N4995

ESA/SCC Detail Specification No. 5102/013



space components coordination group

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Issue/Rev.	Date	SCCG Chairman	ESA Director General or his Deputy
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DOCUMENTATION CHANGE NOTICE

Rev. Letter	Rev. Date	CHANGE Reference Item	Approved DCR No.
		This issue incorprates all modifications agreed on the basis of Policy DCR No. 21016 for adaptation to new qualification requirements.	
'A'	July '93	P1. Cover page P2. DCN P4. ToC : "Appendices" title added P6. Table 1(a) : Lead Material and/or Finish column amended to P9. P12. Para. 2 : Reference to MIL-STD-1276 deleted Para. 4.1 : Additional text added Para. 4.2.2 : PIND deviation amended P13. Para. 4.4.2 : Paragraph standardised P17. Table 3 : Note 4 deleted	None None 21019 21025 21025 21019 21043 21025 21047
'B'	Oct. '94	P1. Cover Page P2. DCN : In header, specification number amended to '5102/013' P17. Table 3 : Reference to Note 4 deleted This document has been transferred from hardcopy to electronic format. The content is unchanged but minor differences in presentation exist.	None 23638 23638
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APPENDICES (Applicable to specific Manufacturers only)

None.



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1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for Diodes, Voltage Reference, based on Types 1N4954 through 1N4995.

It shall be read in conjunction with ESA/SCC Generic Specification No. 5000, the requirements of which are supplemented herein.

1.2 COMPONENT TYPE VARIANTS

Variants of the basic diodes specified herein, which are also covered by this specification, are listed in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the diodes specified herein, are scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

The derating information applicable to the diodes specified herein is shown in Figure 1.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the diodes specified herein are shown in Figure 2.

1.6 FUNCTIONAL DIAGRAM

The functional diagram, showing lead identification, of the diodes specified herein, is shown in Figure 3.

1.7 HIGH TEMPERATURE TEST PRECAUTIONS

For tin-lead plated or solder-dipped lead finish, all tests to be performed at a temperature that exceeds + 125°C shall be carried out in a 100% inert atmosphere.

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TABLE 1(a) - TYPE VARIANTS

TCV_(BR) (%/°C) (15)150 150 100 100 50 50 25 25 25 10 10 10 10 50 50 50 RA 11.4 11.4 12.2 12.2 13.7 13.7 35 $\Delta V_{(BR)}$ 0.7 0.8 0.8 0.8 0.8 0.8 0.9 0.9 1.0 (11) (10) Ϋ́G 800 800 600 600 600 125 130 130 140 145 150 150 155 160 ZZ(3) <u>6</u> Z(max) (mA) 700 700 630 630 630 580 520 475 475 395 395 395 395 395 395 294 2294 8 ⁷Z (m/A) \mathbb{S} V(BR) Max. (S) (6) 7.85 7.85 8.61 8.61 9.55 10.50 10.50 11.55 11.55 12.60 13.65 13.65 15.75 6.46 6.46 7.13 7.79 7.79 8.65 8.65 9.50 9.50 10.45 11.40 11.40 12.35 14.25 Based on Type 3 N4957 N4958 N4959 N4960 N4957 N4956 N4956 N4958 N4959 N4960 N4961 N4961 N4962 N4962 N4963 N4963 Lead Material and Finish (2) A3 A10 A10 A3 A10 A10 A10 A10 A10 A10 A10 A10 Variant

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TABLE 1(a) - TYPE VARIANTS (CONTINUED)

			_																				
TCV _(BR) (%/°C)	(15)	0.085	0.085	0.085	0.085	0.09	0.09	0.09	0.09	0.09	0.09	0.095	0.095	0.095	0.095	0.095	0.095	0.095	0.095	0.095	0.095	0.095	0.095
(Auf)	(14)	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
l _R (surge) T _A = 25°C	(13) (13)	8.0	8.0	7.0	7.0	6.5	6.5	6.0	0.9	5.5	5.5	2.0	2.0	4.5	4.5	4.0	4.0	3.5	3.5	3.2	3.2	3.0	3.0
	(12)	15.2	15.2	16.7	16.7	18.2	18.2	20.6	20.6	22.8	22.8	25.1	25.1	27.4	27.4	29.7	29.7	32.7	32.7	35.8	35.8	38.8	38.8
ΔV(BR) (V)	(11)	1.5	1.5	1.8	1.8	2.0	2.0	2.0	2.0	2.5	2.5	2.8	2.8	3.0	3.0	3.0	3.0	3.3	3.3	3.5	3.5	4.0	4.0
	(10)	165	165	170	170	175	175	180	180	190	190	200	200	220	220	230	230	240	240	250	250	270	270
Z _Z (Ω)	(6)	4.5	4.5	5.0	5.0	5.0	5.0	9.0	6.0	8.0	8.0	10	10	=	7	14	14	20	20	25	25	27	27
^I Z(max) (mA)	(8)	237	237	216	216	198	198	176	176	158	158	144	144	132	132	122	122	110	110	100	100	92	92
lz (mA)	(7)	65	92	20	50	50	50	20	20	40	40	40	40	30	30	30	30	30	30	25	25	25	25
V _(BR) Max. (V)	(9)	21.0	21.0	23.1	23.1	25.8	25.8	28.3	28.3	31.5	31.5	34.6	34.6	37.8	37.8	40.9	40.9	45.1	45.1	49.3	49.3	53.5	53.5
V _(BR) Min.	(2)	19.0	19.0	20.9	20.9	22.8	22.8	25.7	25.7	28.5	28.5	31.4	31.4	34.2	34.2	37.1	37.1	40.9	40.9	44.7	44.7	48.5	48.5
V _(BR) Nom.	(4)	20	20	22	22	24	24	27	27	30	30	33	33	36	36	39	39	43	43	47	47	51	51
Based on Type	(3)	IN4965	IN4965	IN4966	IN4966	IN4967	IN4967	IN4968	IN4968	IN4969	IN4969	IN4970	IN4970	IN4971	IN4971	IN4972	IN4972	IN4973	IN4973	IN4974	IN4974	IN4975	IN4975
ĭ	(2)	A3	A10																				
Variant	(1)	23	24	52	26	27	28	29	30	31	32	33	8	32	36	37	38	39	4	4	42	₽ 8	4

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TABLE 1(a) - TYPE VARIANTS (CONTINUED)

Variant	Lead Material and Finish	Based on Type	V _(BR) Nom.	V(BR) Min.	V _(BR) Max.	lz (mA)	IZ(max) (mA)	Z _Z (Ω)	Z _K (Ω)	$\Delta V_{(BR)} $ (V)	3,5	l _R (surge) T _A = 25°C	I _В (Ац.)	TCV _(BR) (%/°C)
(1)	(2)	(3)	<u>4</u>	(2)	(9)	(2)	(8)	(6)	(10)	(11)	(12)	(4) (13)	(14)	(15)
45	A3	IN4976	26	53.2	58.8	20		35	320	4.4	42.6	2.8	2.0	0.095
46	A10	IN4976	99	53.2	58.8	20	84	35	320	4.4	42.6	2.8	2.0	0.095
47		IN4977	62	58.9	65.1	20		42	400	5.0	47.1	2.5	2.0	0.100
48		IN4977	62	58.9	65.1	20		42	400	5.0	47.1	2.5	2.0	0.100
49		IN4978	89	64.6	71.4	20		20	200	5.5	51.7	2.2	2.0	0.100
20		IN4978	89	64.6	71.4	50		20	200	5.5	51.7	2.2	2.0	0.100
51		IN4979	75	71.3	78.7	8		55	620	6.0	56.0	2.0	2.0	0.100
25		IN4979	75	71.3	78.7	20		55	620	0.9	99.0	2.0	2.0	0.100
53		IN4980	82	77.9	86.1	15		80	720	9.9	62.2	4.8	2.0	0.100
54		IN4980	82	77.9	86.1	15		80	720	9.9	62.2	1.8	2.0	0.100
22		IN4981	91	86.5	95.5	15		90	760	7.5	69.2	1.6	2.0	0.100
99		IN4981	91	86.5	95.5	15		90	760	7.5	69.2	1.6	2.0	0.100
22		IN4982	100	95.0	105	72		110	800	8.0	76.0	1.4	2.0	0.100
28		IN4982	100	95.0	105	12		110	800	8.0	76.0	1.4	2.0	0.100
29		IN4983	110	104.5	115.5	12		125	1000	9.0	83.6	1.2	2.0	0.100
09		IN4983	110	104.5	115.5	12		125	1000	9.0	83.6	1.2	2.0	0.100
61		IN4984	120	114.0	126.0	10		170	1150	10.0	91.2	1.0	2.0	0.100
62		N4984	120	114.0	126.0	10		170	1150	10.0	91.2	1.0	2.0	0.100
ည		IN4985	130	123.5	136.5	9		190	1250	‡	98.8	8.0	2.0	0.105
64		IN4985	130	123.5	136.5	9		190	1250	+	98.8	9.0	2.0	0.105
65		IN4986	150	142.5	157.5	8.0	•	330	1500	13	114.0	0.75	2.0	0.105
99		IN4986	150	142.5	157.5	8.0		330	1500	13	114.0	0.75	2.0	0.105

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TABLE 1(a) - TYPE VARIANTS (CONTINUED)

A) (%/°C)		2.0 0.110															
lв С (µA)	CA C																
IR (surge) T _A = 25°C (A)	0.70	0.60	09.0	0.50	0.50	0.50	0.50	0.40	0.40	0.35	0.35	0:30	0:30	0.25	0.25	0.22	0.22
, N (S)	121.6	136.8	136.8	152.0	152.0	167.0	167.0	182.0	182.0	206.0	206.0	228.0	228.0	251.0	251.0	274.0	274.0
ΔV(BR) (V) (11)	4 2	<u>†</u> 9	16	18	18	19	19	52	22	22	25	28	28	35	35	32	32
Z _K (Ω) (10)	1650	1750	1750	1850	1850	2000	2000	2050	2050	2100	2100	2150	2150	2200	2200	2300	2300
Z _Z (Ω) (09)	350	450	450	200	200	220	220	650	650	800	800	950	950	1175	1175	1400	1400
^I Z(max) (mA) (8)	29.4	26.4	26.4	23.6	23.6	21.6	21.6	19.8	19.8	17.5	17.5	15.6	15.6	14.4	14.4	13.0	13.0
l _Z (mA)	8.0	2.0	5.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	4.0	4.0	4.0	4.0	3.0	3.0
V(BR) Max. (V) (6)	168.0	189.0	189.0	210.0	210.0	231.0	231.0	252.0	252.0	283.0	283.0	315.0	315.0	346.0	346.0	378.0	378.0
V _(BR) Min. (V) (5)	152.0	171.0	171.0	190.0	190.0	209.0	209.0	228.0	228.0	257.0	257.0	285.0	285.0	314.0	314.0	342.0	342.0
V(BR) Nom. (V) (4)	160	180	180	200	200	220	220	240	240	270	270	300	300	330	330	360	360
Based on Type (3)	IN4987	IN4988	IN4988	IN4989	IN4989	IN4990	IN4990	IN4991	IN4991	IN4992	IN4992	IN4993	IN4993	IN4994	IN4994	IN4995	IN4995
Lead Material and Finish (2)	A3	A3	A10	A3	A10	A3	A10	A3	A10	A3	A10	A3	A10	A3	A10	A3	A10
Variant (1)	67	8 8	20	71	72	73	74	75	9/	77	78	23	80	81	82	83	84



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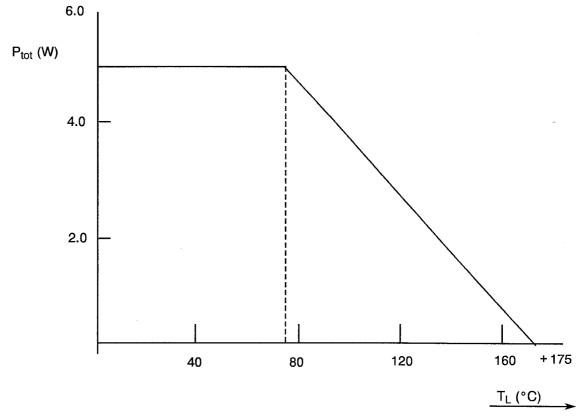
TABLE 1(b) - MAXIMUM RATINGS

No.	CHARACTERISTIC	SYMBOL	MAXIMUM RATING	UNIT	REMARKS
1	Power Dissipation	P _{tot}	5.0	W	See Note 1
2	Operating Temperature Range	T _{op}	65 to + 175	°C	T _{amb}
3	Storage Temperature Range	T _{stg}	-65 to +200	°C	
4	Soldering	T _{sol}	+ 260	°C	See Note 2

NOTES

- 1. For derating characteristics above lead temperature of +75°C see Figure 1.
- 2. Duration 10 seconds maximum at a distance of not less than 1.5mm from the body, the same lead shall not be resoldered until three minutes have elapsed.

FIGURE 1 - PARAMETER DERATING INFORMATION



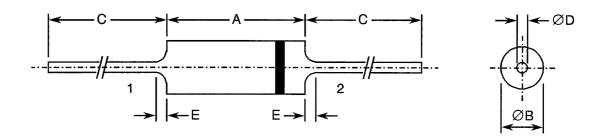
Power Dissipation Versus Lead Temperature



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FIGURE 2 - PHYSICAL DIMENSIONS

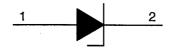


SYMBOL	INCHES		MILLIM	NOTES	
STIVIBUL	MIN.	MAX.	MIN.	MAX.	NOTES
Α	0.140	0.300	3.56	8.89	
В	0.090	0.145	2.28	3.68	
С	1.000	1.500	25.40	38.10	1
D	0.033	0.042	0.97	1.07	
E	-	0.050	-	1.27	

<u>NOTES</u>

1. The lead diameter is not controlled between the diode body and 0.050 in. (1.27mm) from the diode body.

FIGURE 3 - FUNCTIONAL DIAGRAM



- 1. Anode
- 2. Cathode

NOTES

1. The cathode end shall be marked with a contrasting coloured ring.



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2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESA/SCC Generic Specification No. 5000 for Discrete Semiconductors.
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices.
- (c) MIL-STD-105, Sampling Procedures and Tables for Inspection by Attributes.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESA/SCC Basic Specification No. 21300 shall apply.

4. **REQUIREMENTS**

4.1 GENERAL

The complete requirements for procurement of the diodes specified herein are stated in this specification and ESA/SCC Generic Specification No. 5000 for Discrete Semiconductors. Deviations from the Generic Specification applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESA/SCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

None.

4.2.2 Deviations from Final Production Tests (Chart II)

- (a) Para. 9.2.1, Bond Strength Test: Not applicable.
- (b) Para. 9.7, Particle Impact Noise Detection (PIND) Test: Not applicable.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

(a) Para 7.1.1(a), H.T.R.B. Test: Shall not be performed.



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4.2.4 Deviations from Qualification Tests (Chart IV)

(a) The Bond Strength Test (Subgroup III) shall not be performed.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

None.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the diodes specified herein shall be checked. They shall conform to those shown in Figure 2.

4.3.2 Weight

The maximum weight of the diodes specified herein shall be 0.2 grammes.

4.3.4 Terminal Strength

The requirements for terminal strength testing are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The test conditions shall be as follows:-

Test Condition:

′Α′.

Applied Force :

22.2 Newtons (5 Pounds).

Duration

15 seconds

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the diodes specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 <u>Case</u>

Glass, hermetically sealed.

4.4.2 Lead Material and Finish

The lead material shall be Type 'A' with either Type '3' or Type '10' finish in accordance with the requirements of ESA/SCC Basic Specification No. 23500. (See Table 1(a) for Type Variants).



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4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESA/SCC Basic Specification No. 21700. Each component shall be marked in respect of:-

- (a) Lead Identification.
- (b) The SCC Component Number.
- (c) Traceability Information.

4.5.2 Lead Identification

Lead identification shall be as shown in Figures 2 and 3.

4.5.3 The SCC Component Number

Each component shall bear the SCC Component Number which shall be constituted and marked as follows:

Detail Specification Number	5102013 <u>02</u> 8
Type Variant (see Table 1(a))	
Testing Level (B or C, as applicable)	

4.5.4 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESA/SCC Basic Specification No. 21700.

4.5.5 Marking of Small Components

When it is considered that the component is too small to accommodate the marking as specified above, as much as space permits shall be marked. The order of precedence shall be as follows:-

- (a) Lead Identification.
- (b) The SCC Component Number.
- (c) Traceability Information.

The marking information in full shall accompany each component in its primary package.



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4.6 <u>ELECTRICAL MEASUREMENTS</u>

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. The measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3.

4.6.3 <u>Circuits for Electrical Measurements (Figure 4)</u>

Not applicable.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, the measurements shall be performed at T_{amb} = +22±3 °C. The parameter drift values (Δ) applicable to the parameters scheduled, shall not be exceeded. In addition to these drift value requirements, the appropriate limit value specified for a given parameter in Table 2 shall not be exceeded.

4.7.2 <u>Conditions for Burn-in</u>

The requirements for burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 5000. The conditions for burn-in shall be as specified in Table 5 of this specification.

4.7.3 <u>Electrical Circuits for Burn-in (Figure 5)</u>

Not applicable.



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TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - d.c. PARAMETERS

No.	CHARACTERISTICS S	SYMBOL	MIL-STD-750	TEST CONDITION	LIMITS		UNIT
140.	CHARACTERISTICS	STWIBOL	TEST METHOD	1231 CONDITION	MIN.	MAX.	ONLL
1	Breakdown Voltage (Pulsed)	V _(BR)	4022	I _Z = (1) mA	(2)	(3)	V
2	Reverse Current	l _R	4016	V _R = (4) V	-	(5)	μΑ
3	Forward Voltage	V _F	4011	I _F = 1.0A	-	1.5	٧

NOTES

- 1. See Column 7)
- 2. See Column 5)
- 3. See Column 6) of Table 1(a)
- 4. See Column 12)
- 5. See Column 14)

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURES - a.c. PARAMETERS

No.	CHARACTERISTICS	SYMBOL	BOL MIL-STD-750 TEST CONDI	TEST CONDITION	LIMITS		UNIT
INO.	OHARAOTERISTIOS	STVIDOL		TEOT CONDITION	MIN.	MAX.	ONIT
1	Small Signal Breakdown Impedance	Z _Z	4051	$I_Z = (1)$ $I_{sig} = 10\% I_Z$	•	(2)	Ω
2	Small Signal Breakdown Impedance	Z _K	4051	I _Z = 1.0mA I _{sig} = 0.1mA	-	(3)	Ω

NOTES

- See Table 1(a), Column 7.
 See Table 1(a), Column 9.
- 3. See Table 1(a), Column 10.



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TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No.	No. CHARACTERISTICS SYN	SYMBOL	BOL MIL-STD-750	TEST CONDITION	LIMITS		UNIT
No.	ONALIAOTERIOTIOO	OTIVIDOL	TEST METHOD		MIN.	MAX.	ONT
1	Temperature Coeff. of Breakdown Voltage	TCV _(BR)	4071	T _{amb} = -55/ + 25/ + 100 °C I _Z = (2)	-	(3)	%/°C

NOTES

- 1. Temperature shall be measured at a distance of 0.375in., (9.5 mm) from the point where the lead exits from the diode body.
- 2. See Table 1(a), Column 7.
- 3. See Table 1(a), Column 15.

TABLE 4 - PARAMETER DRIFT VALUES

No.	CHARACTERISTICS	SYMBOL	MIL-STD-750 TEST METHOD	TEST CONDITION	CHANGE LIMITS (Δ)	UNIT
1	Breakdown Voltage	V _(BR)	4022	I _Z = (1) mA	±3.5	%
2	Reverse Current	I _R	4016	V _R = (2)	± 250 or (3) ± 100	nA %

NOTES

- 1. See Table 1(a), Column 7.
- 2. See Table 1(a), Column 12.
- 3. Whichever is greater referred to the initial value.

TABLE 5 - CONDITIONS FOR BURN-IN

No.	CHARACTERISTICS	SYMBOL	CONDITION	UNIT
1	Lead Temperature	TL	+ 95	°C
2	Zener Current	l _Z	40% l _{Z(MAX)} (1)	mA
3	Duration	-	168	Hours
4	Test Method of MIL-STD-750 Method 1038	-	Α	-

NOTES

1. See Table 1(a), Column 8.



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4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESA/SCC GENERIC SPECIFICATION NO. 5000)</u>

4.8.1 Electrical Measurements on Completion of Environmental Tests

The parameters to be measured on completion of environmental tests are scheduled in Table 2. The measurements shall be performed at T_{amb} = +22±3 °C.

4.8.2 Electrical Measurements at Intermediate Points and on Completion of Endurance Tests

The parameters to be measured at intermediate points and on completion of endurance testing are scheduled in Table 6.

4.8.3 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The conditions for operating life testing shall be the same as specified in Table 5 for the burn-in test.

4.8.4 Electrical Circuits for Operating Life Tests

The circuit to be used for performance of the operating life test shall be the same as shown in Figure 5 for burn-in.

4.8.5 Conditions for High Temperature Storage Test (Part of Endurance Testing)

The requirements for the high temperature storage test are specified in ESA/SCC Generic Specification No. 5000. The temperature to be applied shall be the maximum storage temperature specified in Table 1(b) of this specification.



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TABLE 6 - ELECTRICAL MEASUREMENTS AT INTERMEDIATE POINTS AND ON **COMPLETION OF ENDURANCE TESTING**

No.	CHARACTERISTICS S	SVMBOI	MIL-STD-750	TEST	LIMITS		UNIT
140.	OHAINOTERIOTIO	STRIBOL	TEST METHOD	CONDITIONS	MIN.	MAX.	OINII
1	Breakdown Voltage	V _(BR)	4022	I _Z = (1)	(3)	(2)	V
2	Reverse Current	l _R	4016	V _R = (4)	(5)	_	μА

NOTES

- See Table 1(a), Column 7.
 See Table 1(a), Column 5.
- 3. See Table 1(a), Column 6.
- 4. See Table 1(a), Column 12.
- 5. See Table 1(a), Column 14.