

Pages 1 to 22

RELAYS, ELECTROMAGNETIC, LATCHING

28Vdc, 10A, 2PDT

ESCC Detail Specification No. 3602/001

ISSUE 2 September 2004



Document Custodian: European Space Agency - see https://escies.org



LEGAL DISCLAIMER AND COPYRIGHT

European Space Agency, Copyright © 2004. All rights reserved.

The European Space Agency disclaims any liability or responsibility, to any person or entity, with respect to any loss or damage caused, or alleged to be caused, directly or indirectly by the use and application of this ESCC publication.

This publication, without the prior permission of the European Space Agency and provided that it is not used for a commercial purpose, may be:

- copied in whole in any medium without alteration or modification.
- copied in part, in any medium, provided that the ESCC document identification, comprising the ESCC symbol, document number and document issue, is removed.



DOCUMENTATION CHANGE NOTICE

(Refer to https://escies.org for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
130	Specification upissued to incorporate technical and editorial changes per DCR.



TABLE OF CONTENTS

1.	GENERAL	Page 5
1.1 1.2 1.3 1.4 1.5	Scope Component Type Variants Maximum Ratings Parameter Derating Information Physical Dimensions	5 5 5 5 5
1.6	Circuit Schematic	5
2.	APPLICABLE DOCUMENTS	5
3.	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	5
4.	REQUIREMENTS	14
4.1	General	14
4.2	Deviations from Generic Specification	14
4.2.1	Deviations from Special In-process Controls	14
4.2.2	Deviations from Final Production Tests	14
4.2.3	Deviations from Screening Tests	14
4.2.4	Deviations from Qualification Tests	14
4.2.5	Deviations from Lot Acceptance Tests	14
4.3	Mechanical Requirements	14
4.3.1	Dimension Check	14
4.3.2	Weight	15
4.3.3	Terminal Strength	15
4.4	Materials and Finishes	15
4.4.1	Case	15
4.4.2	Terminal Material and Finish	15
4.4.3	Gaskets	15
4.5	Marking	15
4.5.1	General	15
4.5.2	Terminal Identification	15
4.5.3	The ESCC Component Number	16
4.5.4	Electrical Characteristics	16
4.5.5	Traceability Information	16
4.6	Electrical Measurements	16
4.6.1	Electrical Measurements at Room Temperature	16
4.6.2	Electrical Measurements at High and Low Temperatures	16
4.6.3	Circuits for Electrical Measurements	16
4.7	Screening	16
4.7.1	Miss Test	16
4.7.2	Conditions for Screening	16
4.7.3	Electrical Circuits for Screening	16
4.8	Environmental and Endurance Tests	20
4.8.1	Measurements and Inspections on Completion of Environmental Tests	20
4.8.2	Measurements and Inspections during Endurance Tests	20
4.8.3	Measurements and Inspections on Completion of Endurance Tests	20
4.8.4	Conditions for Operating Life Tests	20
4.8.5	Electrical Circuits for Operating Life Tests	20

ESCC	ESCC Detail Specification No. 3602/001	PAGE ISSUE	4 2	

TABLES

Page

1(a)	Type Variants	6
1(b)	Maximum Ratings	6
2	Electrical Measurements at Room Temperature	17
3	Electrical Measurements at High and Low Temperatures	18
4	Measurements during Screening	19
5(a)	Conditions for Screening	19
5(b)	Conditions for Operating Life Test	19
6	Measurements and Inspections on Completion of Environmental Tests and at Intermediate Points during and on Completion of Endurance Testing	21

FIGURES

1	Not applicable	N/A
2	Physical Dimensions	7
3	Circuit Schematic	13
4	Circuits for Electrical Measurements	19
5(a)	Electrical Circuits for Screening	19
5(b)	Electrical Circuits for Operating Life Test	19

APPENDICES (Applicable to specific Manufacturers only) None.



1. <u>GENERAL</u>

1.1 <u>SCOPE</u>

This specification details the ratings, physical and electrical characteristics, test and inspection data for a Relay, Electromagnetic, Latching, 28Vdc, 10A, 2PDT. It shall be read in conjunction with ESCC Generic Specification No. 3602, the requirements of which are supplemented herein.

1.2 COMPONENT TYPE VARIANTS

Variants of the basic type relays specified herein, which are also covered by this specification, are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the relays specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the relays specified herein are shown in Figure 2.

1.6 <u>CIRCUIT SCHEMATIC</u>

The circuit schematic, showing lead identification etc. for the relays specified herein, is shown in Figure 3.

2. <u>APPLICABLE DOCUMENTS</u>

The following documents form part of this specification and shall be read in conjunction with it:-

- (a) ESCC Generic Specification No. 3602 for Relays, Electromagnetic, Latching.
- (b) MIL-STD-202, Test Methods for Electronic and Electrical Component Parts.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.



TABLE 1(a) - TYPE VARIANTS

VARIANT	DESCRIPTION	FIGURE
01	Relay with Plug-in Terminals and Plain Case	2(a)
02	Relay with Solderable Hook-end Terminals and Plain Case	2(b)
03	Relay with Plug-in Terminals and Horizontal Flange Mount	2(c)
04	04 Relay with Solderable Hook-end Terminals and Horizontal Flange Mount	
05	Relay with Plug-in Terminals and Vertical Flange Mount	2(e)
06	Relay with Solderable Hook-end Terminals and Vertical Flange Mount	2(f)

TABLE 1(b) - MAXIMUM RATINGS

No.	CHARACTERISTICS	SYMBOL	MAXIMUM RATING	UNIT	REMARKS
1	Rated Coil Voltage:- 28V 12V 6V	V _C	28 12 6.0	Vdc	Note 3
2	Coil Voltage Range:- 28V 12V 6V	V _{Cmax}	26.5 to 32 11 to 14.8 5.5 to 7.3	Vdc	
3	Rated Contact Current	ICR	10	Α	28Vdc resistive Note 1
4	Overload Current Resistive	I _{overL}	40	Α	28Vdc resistive See Table 6
5	Rated Contact Current Inductive Load	I _{CL}	8.0	A	28Vdc inductive Note 1
6	Contact Resistance	R _C	15	mΩ	
7	High Temperature	Tamb	+ 125	°C	
8	Low Temperature	T _{amb}	- 65	°C	
9	Soldering Temperature	r T _{sol}	+ 260	°C	Note 2

NOTES

- 1. Relays should not be used in change over-mode where the potential difference between stationary contacts is greater than 10V and the switched current is greater than 0.1A.
- 2. Duration 10 seconds maximum at a distance of not less than 3.0mm from the device body and the same terminal shall not be resoldered until 3 minutes have elapsed.
- 3. The coil Voltage rise time shall be less than $0.1t_L$ or t_r . The coil voltage shall be applied for a minimum time of $10t_L$ or $10t_r$.



FIGURE 2 - PHYSICAL DIMENSIONS

FIGURE 2(a) - VARIANT 01, RELAY WITH PLUG-IN TERMINALS AND PLAIN CASE



SYMBOL	MILLIMETRES		
STIVIDUL	MIN.	MAX.	
A	-	26	
В	-	25.70	
B1	1.20	1.40	
С	-	13.30	
D	4.98	5.18	
D1	2.49	2.59	
E	6.70	7.10	
ØF	1.55	1.59	
ØR	0.60	0.80	



FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

FIGURE 2(b) - VARIANT 02, RELAY WITH SOLDERABLE HOOK-END TERMINALS AND PLAIN CASE



SYMBOL	MILLIMETRES		
STIVIBUL	MIN.	MAX.	
Α	-	26	
В	-	25.70	
С	-	13.30	
D	4.80	5.20	
D1	2.49	2.59	
Е	7.80	8.00	
ØF	1.55	1.59	
ØG	1.75	2.25	
ØS	0.60	0.80	



FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

FIGURE 2(c) - VARIANT 03, RELAY WITH PLUG-IN TERMINALS AND HORIZONTAL FLANGE MOUNT



SYMBOL	MILLIM	ETRES
STIVIBOL	MIN.	MAX.
A	-	26.00
В	-	25.70
B1	1.20	1.40
С	-	13.30
D	4.98	5.18
D1	2.49	2.59
E	6.70	7.10
ØF	1.55	1.59
н	1.50	1.70
J	-	43.60
к	0.90	1.10
м	-	11.60
N	3.70	3.90
Р	35.40	35.60
Q	36.60	36.80
ØR	0.60	0.80



FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

FIGURE 2(d) - VARIANT 04, RELAY WITH SOLDERABLE HOOK-END TERMINALS AND HORIZONTAL FLANGE MOUNT





SYMBOL	MILLIMETRES		
STIVIBUL	MIN.	MAX.	
A	-	26.00	
В	-	25.70	
С	-	13.30	
D	4.80	5.20	
D1	2.49	2.59	
Е	7.80	8.00	
ØF	1.55	1.59	
ØG	1.90	2.10	
н	1.50	1.70	
J	-	43.60	
к	0.90	1.10	
М	-	11.60	
N	3.70	3.90	
Р	35.40	35.60	
Q	36.60	36.80	
ØS	0.60	0.80	



FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

FIGURE 2(e) - VARIANT 05, RELAY WITH PLUG-IN TERMINALS AND VERTICAL FLANGE MOUNT



SYMBOL	MILLIMETRES		
STINDUL	MIN.	MAX.	
A	-	26.00	
В	-	25.70	
B1	1.20	1.40	
С	-	13.30	
D	4.98	5.18	
D1	2.49	2.59	
E	6.70	7.10	
ØF	1.55	1.59	
1	12.60	12.80	
J	-	43.60	
к	0.90	1.10	
М	-	11.80	
N	3.70	3.90	
Q	36.60	36.80	
Р	35.40	35.60	
ØR	0.60	0.80	



FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

FIGURE 2(f) - VARIANT 06, RELAY WITH HOOK TERMINALS AND VERTICAL FLANGE MOUNT





SYMBOL	MILLIM	ETRES
STIVIDUL	MIN.	MAX.
A	-	26.00
В	-	25.70
С	-	13.30
D	4.80	5.20
D1	2.49	2.59
E	6.80	8.00
ØF	1.55	1.59
G	1.90	2.10
1	12.60	12.80
J	-	43.60
к	0.90	1.10
М	-	11.80
N	3.70	3.90
Q	36.60	36.80
Р	35.40	35.60
ØS	0.60	0.80



FIGURE 3 - CIRCUIT SCHEMATIC



Y = Last coil energised



4. **REQUIREMENTS**

4.1 GENERAL

The complete requirements for procurement of the relays specified herein shall be as stated in this specification and ESCC Generic Specification No. 3602 for Relays, Electromagnetic Latching. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

- 4.2.1 <u>Deviations from Special In-process Controls</u> None.
- 4.2.2 <u>Deviations from Final Production Tests (Chart II)</u> None.

4.2.3 Deviations from Screening Tests (Chart III)

(a) Para. 9.6, Vibration Scan: Frequency Range: 10 - 3000 Hz.

- 4.2.4 <u>Deviations from Qualification Tests (Chart IV)</u>
 - (a) Para. 9.10, Vibration: Frequency Range: 10 3000 Hz.
 - (b) Para. 9.11, Mechanical Shock: Test Condition: 200g, 6.0ms, 1/2 sine wave.
 - (c) Para. 9.12, Overload: Separate tests shall be performed for N/O and N/C contacts.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

- (a) Para. 9.10, Vibration: Frequency Range: 10 3000 Hz.
- (b) Para. 9.11, Mechanical Shock: Test Condition: 200g, 6.0ms, 1/2 sine wave.
- (c) Para. 9.12, Overload: Separate tests shall be performed for N/O and N/C contacts.
- (d) Para. 9.16, Intermediate Current: The number of operations shall be 5000.

4.3 MECHANICAL REQUIREMENTS

4.3.1 <u>Dimension Check</u>

The dimensions of the relays specified herein shall be verified in accordance with the requirements set out in Para. 9.5 of ESCC Generic Specification No. 3602 and shall conform to those shown in Figure 2.



4.3.2 Weight

The maximum weight of the relays specified herein shall be 46 grammes.

4.3.3 Terminal Strength

The requirements for terminal strength testing are specified in Section 9 of ESCC Generic Specification No. 3602. The test conditions shall be as follows:-

Puli Test

Applied Force: 50 Newtons for 1.6mm diameter terminals. 15 Newtons for 0.7mm diameter terminals.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the relays specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 <u>Case</u>

Copper nickel, welded construction, Sn/Pb plated. Neither electro-deposited tin nor any paint shall be used.

4.4.2 Terminal Material and Finish

The terminal material shall be Type 'H' with Type '4' finish in accordance with the requirements of ESCC Basic Specification No. 23500.

4.4.3 Gaskets

Silicone material.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accomodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence, shall be as follows:-

- (a) Terminal Identification.
- (b) The ESCC Component Number.
- (c) Electrical Characteristics.
- (d) Traceability Information.

4.5.2 <u>Terminal Identification</u>

Terminal identification shall be marked on the relay in accordance with Figure 3.



4.5.3 The ESCC Component Number

Each component shall bear the ESCC Component Number which shall be constituted and marked as follows:

	<u>360200102B</u>
Detail Specification Number	
Type Variant (see Table 1(a))	I
Testing Level	

4.5.4 Electrical Characteristics

The electrical characteristic to be marked is the rated coil voltage. The information shall be constituted and marked as follows:-

Coil Voltage	Coil Resistance	Code
28Vdc	300Ω	28V
12Vdc	60Ω	12V
6Vdc	15Ω	6V

4.5.5 Traceability Information

Each component shall be marked in respect of traceability information as defined in ESCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, the measurements shall be performed at T_{amb} = +22±3 °C.

4.6.2 <u>Electrical Measurements at High and Low Temperatures</u>

The parameters to be measured at high and low temperatures are scheduled in Table 3.

4.6.3 <u>Circuits for Electrical Measurements (Figure 4)</u>

Not applicable.

4.7 <u>SCREENING</u>

4.7.1 Miss Test

During the miss test, the contact resistance shall be continuously monitored and shall not exceed the values specified in Table 4 of this specification.

4.7.2 Conditions for Screening

The requirements for screening are specified in Section 7 of ESCC Generic Specification No. 3602. The conditions for screening shall be as specified in Table 5(a) of this specification.

4.7.3 Electrical Circuits for Screening (Figure 5(a))

Not applicable.



TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

		0)(1/17-0)	ESCC 3602	TEST	LIM	ITS	UNIT
No.	CHARACTERISTICS	SYMBOL	TEST METHOD	CONDITION	MIN.	MAX.	UNIT
1	Latch Voltage:- 28V 12V 6V	UL	Para. 9.3.1	Para. 9.3.1	9.1 3.6 1.8	14 6.6 3.3	V
2	Reset Voltage:- 28V 12V 6V	U _R	Para. 9.3.2	Para. 9.3.2	9.1 3.6 1.8	14 6.6 3.3	V
3	Latch Time	tL	Para. 9.3.4	Para. 9.3.4	-	10	ms
4	Reset Time	t _r	Para. 9.3.4	Para. 9.3.4	-	10	ms
5	Bounce Time	t _b	Para. 9.3.4	Para. 9.3.4	-	1.0	ms
6	Insulation Resistance	Ri	Para. 9.3.7	Para. 9.3.7 At 500Vdc	100	-	MΩ
7	Voltage Proof	VP	Para. 9.3.6	Para. 9.3.6 Note 1	1250	-	Vrms
8	Contact Voltage Drop	V _d	Para. 9.3.3	Para. 9.3.3	-	150	mV
9	Coil Resistance Latch Coil - 28V - 12V - 6V Reset Coil - 28V - 12V - 6V	R _{BL} R _{BR}	Para. 9.3.5	Para. 9.3.5	270 54 13.5 270 54 13.5	330 66 16.5 330 66 16.5	Ω

NOTES 1. 1000V between coil and case, between open contacts and between coils.



TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

	CHARACTERISTICS	SYMBOL	ESCC 3602	TEST	LIMITS		UNIT
No.	CHARACTERISTICS	STINIBUL	TEST METHOD	CONDITION	MIN.	MAX.	ONT
1	Latch Voltage:- 28V 12V 6V	UL	Para. 9.3.1	Para. 9.3.1	6.3 2.5 1.3	19.8 9.0 4.5	V
2	Reset Voltage:- 28V 12V 6V	U _R	Para. 9.3.2	Para. 9.3.2	6.3 2.5 1.3	19.8 9.0 4.5	V
3	Latch Time	tL	Para. 9.3.4	Para. 9.3.4	-	10	ms
4	Reset Time	t _r	Para. 9.3.4	Para. 9.3.4	-	10	ms
5	Bounce Time	t _b	Para. 9.3.4	Para. 9.3.4	-	1.0	ms
6	Insulation Resistance	Ri	Para. 9.3.7	Para. 9.3.7 At 500Vdc Note 1	50	-	MΩ
8	Contact Voltage Drop	V _d	Para. 9.3.3	Para. 9.3.3	-	150	mV

NOTES

1. This measurement shall be made only at the high temperature condition.

2. Limits Min. apply to measurements at -55°C and Limits Max.. to +125°C.



FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

Not applicable.

TABLE 4 - MEASUREMENTS DURING SCREENING

No.	CHARACTERISTICS	SYMBOL	ESCC 3602 TEST METHOD	TEST CONDITIONS	MAXIMUM LIMIT	UNIT
10	Miss Test, Contact Resistance	R _C	Para. 9.8	Para. 9.8	100	Ω

TABLE 5(a) - CONDITIONS FOR SCREENING

No.	CHARACTERISTICS	SYMBOL	CONDITION	UNIT
1	Ambient High Temperature	T _{amb}	+ 125(+ 0 - 3)	°C
2	Ambient Low Temperature	T _{amb}	- 65(+ 3 - 0)	°C
3	Ambient Room Temperature	T _{amb}	+ 22 ± 3	°C

TABLE 5(b) - CONDITIONS FOR OPERATING LIFE TEST

No.	CHARACTERISTICS	SYMBOL	CONDITION	UNIT
1	Ambient Temperature	T _{amb}	+ 125(+ 0 - 3)	°C
2	Contact Load, Resistive	V I	28 10	Vdc Adc

FIGURE 5(a) - ELECTRICAL CIRCUITS FOR SCREENING

Not applicable.

FIGURE 5(b) - ELECTRICAL CIRCUITS FOR OPERATING LIFE TEST

Not applicable.



4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESCC GENERIC</u> SPECIFICATION No. 3602)

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.2 Measurements and Inspections during Endurance Tests

The parameters to be measured and inspections to be performed during endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.3 Measurements and Inspections on Completion of Endurance Tests

The parameters to be measured and inspections to be performed on completion of endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at T_{amb} = +22 ± 3 °C.

4.8.4 <u>Conditions for Operating Life Tests (Part of Endurance Testing)</u>

The requirements for operating life testing are specified in Section 9 of ESCC Generic Specification No. 3602. The conditions for operating life testing shall be as specified in Table 5(b) of this specification.

4.8.5 <u>Electrical Circuits for Operating Life Tests (Figure 5(b))</u> Not applicable.



TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

	ESCC GENERIC SP	EC. NO. 3602	MEASUREMENTS AND) INSPECTIONS		LIM	ITS	
No.	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
01	Vibration	Para. 9.10 and Para. 4.2.4 of this spec.	Measurements during Test Contact Monitoring Final Measurements	ESCC 3602 Para. 9.10	-	1	-	-
			Visual Examination	-	-	-	-	-
02	Mechanical Shock	Para. 9.11 and Para. 4.2.4 of this spec.	Measurements during Test Contact Monitoring	ESCC 3602 Para. 9.11	-	-	-	-
			Final Measurements Electrical Measurements Visual Examination	Table 2 Items 7-8-1-2 -	-	Tab -	le 2 -	-
03	Overload	Para. 9.12 and Table 1(b) Item 4 and Para. 4.2.4 of	Measurements during Test Contact Voltage Drop	ESCC 3602 Para. 9.12.2	V _d	Para.	9.12.2	mV
		this spec.	Final Measurements Fuse Continuity Contact Voltage Drop Insulation Resistance Voltage Proof (all Points) Electrical Measurements	Table 2 Item 8 Table 2 Item 6 Table 2 Item 7 Table 2 Items 1-2-3-4-5-9	- Ri VP	- 50 1000	inuity 175 - le 2	mV MΩ Vrms
04	Thermal Shock	Para. 9.13	During 5th Cycle Electrical Measurements at +125°C Electrical Measurements at -65°C Final Measurements Visual Examination Voltage Proof (all Points)	In Conditioning Chamber Table 3 Items 1-2-3-4-6 Table 3 Items 1-2-3-4 - Table 2 Item 7	- VP	Tat	le 3 le 3 le 2	- Vrms
05	Salt Spray	Para. 9.14	Final Measurements Visual Examination Electrical Measurements	Table 2 Items 1-2-3-4-5-6-8-9	-	- Tat	- ole 2	-
			Voltage Proof (all Points)	Table 2 Item 7	VP	Tat	le 2	Vrms
06	Intermediate Current	Para. 9.16	Measurements during Test Contact Voltage Drop	ESCC 3602 Para. 9.16.2	V _d	Para.	9.16.2	mV
			Final Measurements Insulation Resistance Voltage Proof (all Points) Electrical Measurements	Table 2 Item 6 Table 2 Item 7 Table 2 Items 1-2-3-4-5-9	Ri VP		- ble 2 ble 2	MΩ Vrms
			Contact Voltage Drop	ESCC 3602 Para. 9.16.2	V _d	Para.	9.16.2	mV
07	Terminal Strength	Para. 9.17 and Para. 4.3.3 of this spec.	Visual Examination	ESCC 3601 Para. 9.17.3	-	-	-	-

NOTES

1. The tests in this table refer to either Chart IV or V and shall be used as applicable.



TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING (CONT'D)

	ESCC GENERIC SP	EC. NO. 3602	MEASUREMENTS AND) INSPECTIONS		LIM	ITS	
No.	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
08	Resistance to Soldering Heat	Para. 9.18	Electrical Measurements	Table 2 Items 1-2-6-8-9		Tab	e 2	
09	Operating Life Resistive	Para's 9.19, 9.19.1 and Table 5(b) of this spec.	Measurements during Test Contact Voltage Drop Final Measurements Fuse Continuity Contact Voltage Drop Insulation Resistance Voltage Proof (all Points) Electrical Measurements	ESCC 3602 Para. 9.19.1 - Table 2 Item 8 Table 2 Item 6 Table 2 Item 7 Table 2 Items 1-2-3-4-5-9	V _d - Vd Ri VP	Para. Cont - 50 1000 Tab		mV mV MΩ Vrms
10	Inductive Life	Para. 9.19.3 and Table 1(b) Item 5 of this spec.	Measurements during Test Contact Voltage Drop Final Measurements Fuse Continuity Contact Voltage Drop Insulation Resistance Voltage Proof (all Points) Electrical Measurements	ESCC 3602 Para. 9.19.1 - Table 2 Item 8 Table 2 Item 6 Table 2 Item 7 Table 2 Items 1-2-3-4-5-9	V _d - V _d Ri VP	- 50 1000	9.19.1 inuity 175 - le 2	mV mV MΩ Vrms
11	Mechanical Life	Para. 9.19.4	Final Measurements Contact Voltage Drop Electrical Measurements	Table 2 Item 8 Table 2 Items 1-2-3-4-5-9	V _d	- Tab	175 ble 2	mV

NOTES

1. The tests in this table refer to either Chart IV or V and shall be used as applicable.