CAPACITORS, LEADLESS SURFACE MOUNTED,

TANTALUM, SOLID ELECTROLYTE, ENCLOSED ANODE CONNECTION,

BASED ON TYPE T520

ESCC Detail Specification No. 3012/XXX

Issue 1 March 2015

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1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for Capacitors, Leadless Surface Mounted, Tantalum, Solid Electrolyte, Enclosed Anode Connection, based on Type T520. It shall be read in conjunction with ESCC Generic Specification No. 3012, the requirements of which are supplemented herin.

1.2 COMPONENT TYPE VARIANTS AND RANGE OF COMPONENTS

The variants and the range of components covered by this specification are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the components specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

The parameter derating information applicable to the capacitors specified herein is shown in Figure 1.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the capacitors specified herein are shown in Figure 2.

1.6 FUNCTIONAL DIAGRAM

The functional diagram for the capacitors specified herein is shown in Figure 3.

2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

1. ESCC Generic Specification No. 3012 for Capacitors, Leadless Surface Mounted, Tantalum, Solid Electrolyte, enclosed Anode Connection.

3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic specification No. 21300 shall apply.

Table 1(a) – COMPONENT TYPE VARIANTS AND RANGE OF COMPONENTS (Note1)

Variant Number	Case Code (Notes 2,3)	Capacitance Range (E6 Values) C_n (µF)	Rated Voltage Range U_R (V) (Note 3)	Terminal Material (Note 5)	Terminal Finish (Note 5)	Weight Max (g)
02	D	336 to 157	6.3 to 16	Cu (K55-R620)	15	0.5

NOTES:

1. The following electrical characteristics apply to the available range of components:

Variant No.	C_n (µF)	UR (V)	DC Lkg max (µA) @ 25ºC, 5min, Ur	DF Max(%) (f=120Hz)			ESR max (mΩ) @ 25ºC, 100kHz	Max. allowable Ripple current (mArms) 100Hz*	ΔC/C Max (%) at +105ºC
				at +25ºC	at -55ºC and +85ºC	at +105º C			
02	100	6,3	63	10	12	15	45	2200	±30
02	150	6,3	95	10	12	15	45	2200	±30
02	150	6.3	95	10	12	15	55	2000	±30
02	68	10	68	10	12	15	45	2200	±30
02	68	10	68	10	12	15	60	1900	±30
02	68	10	68	10	12	15	100	1500	±30
02	100	10	100	10	12	15	55	2000	±30
02	100	10	100	10	12	15	80	1700	±30
02	33	16	53	10	12	15	60	1900	±30
02	33	16	53	10	12	15	70	1800	±30
02	47	16	76	10	12	15	70	1800	±30

2. See Figure 2.
3. The Following Capacitance (C_n) and Maximum Rated Voltage (U_R) values are available related to the Case Code (letters indicate Case Code):

Capacitance C_n (µF)	Rated Voltage U_R		
	6.3V	10V	16V
33			D
47			D
68		D	
100	D	D	
150	D		

4. Only one capacitance tolerances, ±20%, is available.
5. The terminal material shall be as specified in ESCC Basic Specification No. 23500 - The base material is Copper Alloy (K55-R620) and terminals shall have a final finish of 0.5µm to 10µm

nickel.

Table 1(b) - MAXIMUM RATINGS

No.	Characteristics	Symbols	Maximum Ratings	Units	Remarks
1	Rated Voltage	U_R	See Table 1(a)	V	
2	Surge Voltage	U_S	1.3 x U_R	V	≤+85ºC
3	Category Voltage	U_C	0.9 x U_R for ≤10V_R 0.8 x U_R for 16V_R	V	
4	Operating Temperature Range	T_{op}	-55 to +105	ºC	
5	Rated Temperature	T_R	+85	ºC	
6	Upper Category Temperature	T_C	+105	ºC	
7	Storage Temperature Range	T_{stg}	-55 to +105	ºC	
8	Soldering Temperature	T_{sol}	+235	ºC	Note 1

NOTE:
1. Duration 20 seconds maximum within Peak temperature for reflow soldering.

FIGURE 1 - PARAMETER DERATING INFORMATION

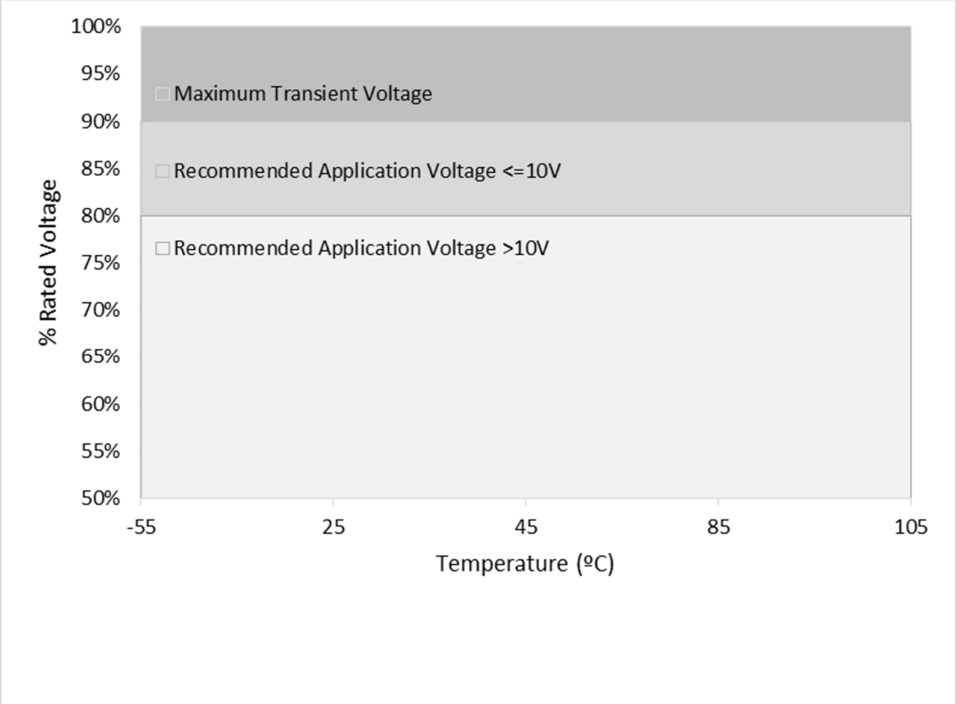
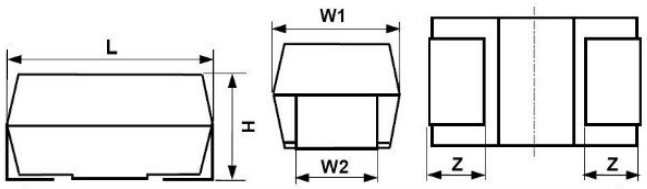
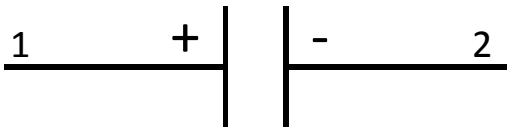


FIGURE 2 - PHYSICAL DIMENSIONS



Case Code	Dimensions (mm)									
	L		W1		H		W2		Z	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
A	3.0	3.4	1.4	1.8	1.4	1.8	1.1	1.3	0.5	1.1
B	3.3	3.7	2.6	3.0	1.7	2.1	2.1	2.3	0.4	1.0
C	5.7	6.3	2.9	3.5	2.2	2.8	2.1	2.3	1.0	1.6
D	7.0	7.6	4.0	4.6	2.5	3.1	2.3	2.5	1.0	1.6
X	7.0	7.6	4.0	4.5	2.8	4.4	2.3	2.5	1.0	1.6

FIGURE 3 – FUNCTIONAL DIAGRAM



Terminal 1 - Anode
Terminal 2 - Cathode

4 REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the components specified herein are stated in this specification and ESCC Generic Specification No. 3012. Deviations from the Generic Specification, applicable to this specification only, are detailed in Para. 4.2.

Deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-Process Controls

None.

4.2.2 Deviations from Final Production Tests (Chart II)

None.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

None.

4.2.4 Deviations from Qualification Tests (Chart IV)

None

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

None

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the components specified herein shall be verified in accordance with the requirements set out in Para. 9.6 of ESCC Generic Specification No. 3012 and they shall conform to those shown in Figure 2 of this specification.

4.3.2 Weight

The maximum weight of the capacitors specified herein shall be as given in table 1(a).

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the capacitors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Terminal Material and Finish

The terminal material shall be as specified in Table 1(a).

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany each component in its primary package.

The information to be marked and the order of precedence shall be as follows:

(a) The ESCC Component Number.
(b) Electrical Characteristics and Ratings.
(c) Traceability Information.

4.5.2 ESCC Component Number

The ESCC Component Number shall be constituted and marked as follows:

3012###01B

- Detail Specification Number: 3012###
- Type Variant (see Table 1(a)): 01
- Testing Level (B or C, as applicable): B

4.5.3 Electrical Characteristics and Ratings

The electrical characteristics and ratings to be marked in the following order of precedence are:

(a) Polarity.
(b) Capacitance Value.
(c) Tolerance.
(d) Rated Voltage.

For (b), (c) and (d), the information shall be constituted and marked on the top of the surface of the component.

Example: 106KE

- Capacitance Value (10□F): 106
- Tolerance (±10%): K
- Rated Voltage (25V): E

4.5.3.1 Polarity

The anode terminal shall be indicated by a polarity stripe marked on the top surface of the component.

4.5.3.2 Capacitance Value

The capacitance value C_n shall be by the expressed by means of the following codes. The unit quantity for marking shall be picofarad.

Capacitance C_n (pF)	Code
XX.10^4	XX4
XX.10^5	XX5
XX.10^6	XX6
XX.10^7	XX7

4.5.3.3 Tolerance

The tolerance on capacitance value shall be indicated by the following code letters.

Tolerance (%)	Code Letter
±10	K
±20	M

4.5.3.4 Rated Voltage

The rated voltage shall be indicated by the following codes:

Rated Voltage U_R (V)	Code Letter*
4	G
6	J
10	A
16	C
20	D
25	E
35	V
50	T
63	N
75	P

* Applicable for small case sizes

4.5.4 Traceability Information

Traceability information shall be marked in accordance with the requirements of ESCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified the measurements shall be performed at T_{amb}=+25±3°C.

4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3. The measurements shall be performed at the respective temperatures defined in Table 3.

4.6.3 Circuits for Electrical Measurements (Figure 4)

Not applicable.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to Burn-in are as specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at T_{amb}=+25±3°C.

The parameter drift values (Δ) applicable to the parameters scheduled shall not be exceeded. In addition to these drift value requirements for a given parameter, the appropriate limit values specified in Table 2 shall not be exceeded.

4.7.2 Conditions for Burn-in

The requirements for Burn-in are specified in Section 7 of ESCC Generic Specification No. 3012. The conditions for Burn-in shall be as specified in Table 5(a) of this specification.

4.7.3 Electrical Circuit for Burn-in (Figure 5)

Not applicable

Table 2 – ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

No.	Characteristics	Symbols	ESCC 3012 Test Method	Rated Voltage	Tolerance	Limits		Unit
						Min	Max	
1	Capacitance	C	Para. 9.4.1.1	All	±10% ±20%	$0.9C_n$ $0.8C_n$	$1.1C_n$ $1.2C_n$	µF
2	DC Leakage Current	I_L	Para. 9.4.1.2	All	All	-	$0.1C_n$ x U_R or 1.0 (Note 1)	µA
3	Dissipation Factor	DF	Para. 9.4.1.3	All	All	-	(Note 2)	%
4	Equivalent Series resistance	ESR	Para. 9.4.1.4	All	All	-	(Note 2)	mΩ

NOTES:
1. Whichever is greater.
2. See Table 1(a)

Table 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No.	Characteristics	Symbols	ESCC 3012 Test Method	Test Conditions (Notes 2)	Limits		Unit
					Min	Max	
1	Capacitance Change	ΔC/C	Para. 9.4.1.1	T_{amb}=-55(+3-0)°C	±20		% (Note4)
				T_{amb}=+85±3°C	±20		
				T_{amb} =+105(+0-3)°C	±30		
2	DC Leakage Current	I_L	Para. 9.4.1.2	T_{amb}=+85±3°C V=U_R±2%	-	$1.C_n$ x U_R or 1.0 (Note 1)	µA
				T_{amb}=+105 (+0-3)°C V=U_C±2%		$1.C_n$ x U_R or 1.0 (Note 1)	
3	Dissipation Factor	DF	Para. 9.4.1.3	T_{amb}=-55(+3-0)°C	-	(Note3)	% (Note4)
				T_{amb}=+85±3°C	-	+20	
				T_{amb}=+105(+0-3) °C	-	+50	

NOTES:
1. Whichever is greater.
2. Inspection level II single sampling, AQL 2.5% for each capacitance value. Each capacitance value shall be considered as constituting a complete lot.

3. See Table 1(a)
4. With respect to the capacitance value measured during electrical measurements at room temperature (Chart II of ESCC Generic Specification Nº.3012).

FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

Not applicable.

TABLE 4 - PARAMETER DRIFT VALUES

No.	Characteristics	Symbol	Spec. and/or Test Method	Test Conditions	Change Limits (Δ)	Unit
1	Capacitance Change	ΔC/C	As per Table 2	As per Table 2	3 x the applicable tolerance	%
2	DC Leakage Current Change	ΔIL	As per Table 2	As per Table 2	10 x the Initial Limit Value3	μA

NOTES:
1. Leakage currents <0.1μA shall be considered as a 0.1μA value.
2. Whichever is smaller.

Table 5(a) – CONDITIONS FOR BURN-IN

No.	Characteristics	Symbol	Condition	Unit
1	Ambient Temperature	T_{amb}	+85(+0 -3)	ºC
2	Test Voltage	V_T	U_R	V

Table 5(b) – Conditions for Operating Life

No.	Characteristics	Symbol	Condition	Unit
1	Ambient Temperature 1	T_{amb1}	+85(+0 -3)	ºC
2	Test Voltage 1	V_{T1}	U_R	V
3	Ambient Temperature 2	T_{amb2}	+105(+0 -3)	ºC
4	Test Voltage 2	V_{T2}	U_C	V

FIGURE 5 – ELECTRICAL CIRCUIT FOR BURN-IN AND OPERATING LIFE TEST

Not applicable.

4.8 ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESCC GENERIC SPECIFICATION NO. 3012)

4.8.1 Measurements and Inspections on Completion of Environmental Tests
The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at Tamb=+25±3ºC.

4.8.2 Measurements and Inspections at Intermediate Points During Endurance Tests
The parameters to be measured and inspections to be performed at intermediate points during endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at Tamb=+25±3ºC.

4.8.3 Measurements and Inspections on Completion of Endurance Tests
The parameters to be measured and inspections to be performed on completion of endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at Tamb=+25±3ºC.

4.8.4 Conditions for Operating Life (Part of Endurance Testing)
The requirements for Operating Life testing are specified in Section 9 of ESCC Generic Specification No. 3012. The conditions for Operating Life testing shall be as specified in Table 5(b) of this specification.

4.8.5 Electrical Circuit for Operating Life Tests (Figure 5)
Not applicable.

Table 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

No.	ESCC Generic Spec. No. 3012		Measurements and Inspections		Symbols	Limits		Units
	Environmental and Endurance Tests (Note 1)	Test Methods and Conditions	Identification	Conditions		Min	Max	
01	Mounting	Para. 9.9	**Final Examination**					
			Terminals	Good condition	-	-	-	-
			Final Measurements					
			Capacitance	Table 2 Item 1	C	Table 2 Item 1		µF
			DC Leakage Current	Table 2 Item 2	IL	Table 2 Item 2		µA
			Dissipation Factor	Table 2 Item 3	DF	Table 2 Item 3		%
			Equivalent Series Resistance	Table 2 Item 4	ESR	Table 2 Item 3		mΩ
02	Rapid Change of Temperature	Para. 9.3.2	**Initial Measurements**					
			Capacitance	Use value recorded during Mounting	C	Table 2 Item 1		µF

No.	ESCC Generic Spec. No. 3012		Measurements and Inspections		Symbols	Limits		Units
	Environmental and Endurance Tests (Note 1)	Test Methods and Conditions	Identification	Conditions		Min	Max	
			Final Measurements	Recovery period of 4 hours min.				
			Visual Examination	No corrosion, no damage or obliteration of marking	-	-	-	-
			Capacitance Change	Table 2 Item 1	ΔC/C	-10	+10	%
			DC Leakage Current	Table 2 Item 2	IL	-	Table 2	µA
			Dissipation Factor	Table 2 Item 3	DF	-	Table 2	%
			Equivalent Series Resistance	Table 2 Item 4	ESR	Not applicable		mΩ
03	External Visual Inspection	Para. 9.5	**Final Inspection**					
			External Visual Inspection	ESCC No. 20500	-	-	-	-
04	Adhesion	Para. 9.10	**Initial Measurements**					
			Capacitance	Use value recorded during Mounting	C	Not applicable		µF
			Final Measurements					
			Visual Examination	No damage or loosing from the substrate	-	-	-	-
			Capacitance Change	Table 2 Item 1	ΔC/C	-10	+10	%
05	Vibration	Para. 9.11	**Measurements during test**	During Last Cycle				
				No intermittent Contact >0.5ms, arcing or open or shorts	-	-	-	-
			Final Examination					
			Visual Examination	No damage	-	-	-	-
06	Shock or Bump	Para. 9.12	**Final Examination**					

No.	ESCC Generic Spec. No. 3012		Measurements and Inspections		Symbols	Limits		Units
	Environmental and Endurance Tests (Note 1)	Test Methods and Conditions	Identification	Conditions		Min	Max	
			Visual Examination	No damage	-	-	-	-
07	Climatic Sequence	Para. 9.13	**Initial Measurements**					
			Capacitance	Value recorded during Mounting	C	Not applicable		µF
			Intermediate Measurements	During Dry Heat				
			DC Leakage Current	Table 3 Item 2 (Note 2)	IL	Table 3 Item 2		µA
			Final Measurements	After recovery of 1 to 24 tours				
			External Visual Inspection	ESCC No. 20500	-	-	-	-
			Capacitance Change	Table 2 Item 1	ΔC/C	-20	+10	%
			DC Leakage Current	Table 2 Item 2	IL	Table 2 Item 2		µA
			Dissipation Factor	Table 2 Item 3	DF	Table 2 Item 3 x 2		%
			Equivalent Series Resistance	Table 2 Item 4	ESR	Table 2 Item 4 x 2		mΩ
08	High and Low Temperature Stability	Para. 9.14	**Measurements during test**					
			Electrical Measurements	Tables 2 and 3		Tables 2 and 3		
09	Surge Voltage	Para. 9.15	**Final Measurements**					
			Capacitance Change	Table 2 Item 1	C	-20%	+10%	µF
			DC Leakage Current	Table 2 Item 2	IL	Table 2 Item 2		µA
			Dissipation Factor	Table 2 Item 3	DF	Table 2 Item 3		%
			Equivalent Series Resistance	Table 2 Item 4	ESR	Table 2 Item 4		mΩ
10	Damp Heat Steady State	Para. 9.16	**Initial Measurements**					
			Capacitance	Value recorded during Mounting	C	Not Applicable		µF

No.	ESCC Generic Spec. No. 3012		Measurements and Inspections		Symbols	Limits		Units
	Environmental and Endurance Tests (Note 1)	Test Methods and Conditions	Identification	Conditions		Min	Max	
			Final Measurements	After recovery of 1 to 2 hours				
			Visual Examination	No damage	-	-	-	-
			Capacitance Change	Table 2 Item 1	ΔC/C	-5	+35	%
			DC Leakage Current	Table 2 Item 2	IL	Table 2 Item2 X5		µA
			Dissipation Factor	Table 2 Item 3	DF	Table 2 Item 3 X2		%
			Equivalent Series Resistance	Table 2 Item 4	ESR	Table 2 Item 4 X2		mΩ
11	Operating Life	Para. 9.17	**Initial Measurements**					
			Capacitance	Use value recorded during Mounting	C	Not applicable		µF
			Intermediate Measurements	At 250 and 1000 hrs				
			DC Leakage Current	Table 3 Item 2 (Note 2)	IL	Table 3 Item 2 X 1.25		µA
			Final Measurements	At 1000 and 2000 hrs and after recovery or 1 to 2 hours				
			Capacitance Change	Table 2 Item 1	ΔC/C	-20	+10	%
			DC Leakage Current	Table 2 Item 2	IL	Table 2 Item 2 X 1.25		µA
			Dissipation Factor	Table 2 Item 3	DF	Table 2 Item 3 X2		%
			Equivalent Series Resistance	Table 2 Item 4	ESR	Table 2 Item 4 x 2		mΩ
			Visual Examination	No damage	-	-	-	-
12	Solderability	Para. 9.19	**Final Examination**					
			Visual Examination	ESCC No. 3012 Para. 9.19.3 and no damage	-	-	-	-

NOTES:

1. The tests in this Table refer to either Chart IV or V and shall be used as applicable.
2. While still at the high temperature.