



DOCUMENT CHANGE REQUEST

DCR number	811	Changes required for:	MRB decision	Originator:	Adrien ZANNI
Date:	2014/01/21	Date sent:	2013/07/18	Organisation:	TE Connectivity - Connecteurs
Status:	IMPLEMENTED				

Title: Contacts Electrical Subminiature Crimp-Type for 3401/011 Connectors

Number: 3401/012 Issue: 3

Other documents affected:

Page:

6

Paragraph:

Table 1(a)

Original wording:

Contact insertion withdrawal forces max. = 18.5N

Proposed wording:

Contact insertion withdrawal forces max. = 44N

Justification:

The requirement 18.5N given by the specification ESCC 3401/012 for the contact size 22 maximum insertion and withdrawal forces, is not adapted (too severe) to the DBAS specific design of the cavities size 22 of the layout 37-961 (ESCC 3401/008)

This too severe requirement has not been detected earlier because it has not been measured until now.

Insertion and withdrawal forces given by specification ESCC 3401/012 have to be changed according to standard MIL-DTL-38999 requirement.(attached)

Attachments:

table_contacts_foces_insertion_mil_dtl_38999(2).png, null

Modifications:

N/A

Approval signature:

A handwritten signature in black ink, appearing to read "R. S. Hart" with a long horizontal stroke extending to the right.

Date signed:

2014-01-21