



DOCUMENT CHANGE REQUEST

DCR number 372 Changes required for: General

Originator: S Jeffery

Date: 2007/08/10

Date sent: 2007/08/10

Organisation: ESA/ESTEC

Status: IMPLEMENTED

Title: Transistors High Power NPN, based on types 2N3439 and 2N3440

Number: 5203/011

Issue: 1

Other documents affected:

Page:

total re-write

Paragraph:

total re-write

Original wording:

Proposed wording:

Total reformat of this specification (under Generic Specification No. 5000) as part of the ongoing conversion to the ESCC format. See below for summary of changes and attached Issue 2 Draft A of the Specification.

Note: known support for active procurement against this specification includes the following manufacturers:

STMICROELECTRONICS/F (not ESCC qualified but are currently willing to support the procurement of Variants 02, 04, 06 and 08)

SEMELAB/UK (not ESCC qualified but are currently willing to support the procurement of Variants 01 to 08)

Summary of changes to the current format, layout and content is as follows:

1. Title corrected from "TRANSISTORS, HIGH POWER, NPNâ!" to "TRANSISTORS, HIGH VOLTAGE, NPNâ!".
2. Rewording and restructure of various sections and paragraphs of the specification plus other editorial changes based on the layout and editorial content of other Detail Specifications already converted to ESCC format (e.g. changes described in DCR No. 203).
3. Deletion of any redundant paragraphs and information, e.g.: Mechanical Requirements.
4. Para. 1.7 High Temperature Test Precautions requirements moved to be a note in the Maximum Ratings table.
5. Deletion of obsolete Variants 09 to 14 from the available range (not supported by either STMicroelectronics or Semelab).
6. Figure 1(a) Parameter Derating Information moved to be a note (Note 1) in the Maximum Ratings table.
7. Para. 4.3.2 Weight requirements moved to Component Type Variants table.
8. Figure 2 re-named "Physical Dimensions and Terminal Identification"; Figure 2(a) amended to reflect the TO-5 package currently supplied; Figure 2(b) amended to reflect the TO-39 package currently supplied.
9. Para. 4.4.1 Case requirements corrected to reflect the TO-5 and TO-39 metal can packages.
10. Para. 4.4.2 Lead Material and Finish replaced by a reference to the Component Type Variants Para.



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11. Para. 4.5.1 Required part marking corrected: Lead Identification deleted (not applicable to "TO-" packages) and ESCC qualified components symbol added.
12. Delete requirement for marking of the test level letter from the ESCC Component Number as per latest ESCC No. 21700.
13. Table 2, Characteristic "Collector-Emitter Cut-off Current": VCE condition for Variants 01 to 04 corrected (was 250V, now 450V).
14. Table 2, Characteristic "Emitter-Base Cut-off Current": Condition corrected from "VBE=6.0V" to "VEB=6V".
15. Table 2, Characteristic "D.C. Forward Current Transfer Ratio" has been changed to "Forward-Current Transfer Ratio".
16. Table 2, Characteristic "A.C. Forward Current Transfer Ratio" has been changed to "Magnitude of Small-Signal Short-Circuit Forward-Current Transfer Ratio"; Symbol has been changed from h_{fe} to $|h_{fe}|$; Test Method corrected from 3206 to 3306.
17. Table 2: Replace LTPD7 sampling for AC parameters tests (designated by "Note 3") with an equivalent fixed sample of 32 components with 0 failures (or 100%).
18. Table 3, Characteristic "Collector-Emitter Cut-off Current" corrected to "Collector-Base Cut-off Current"; tolerance added to test temperature.
19. Table 3, Characteristic "D.C. Forward Current Transfer Ratio" has been changed to "Forward-Current Transfer Ratio 1"; tolerance added to test temperature.
20. Table 3 (High and Low Temperature Electrical Measurements): 100% inspection has been replaced by a sample of 5 components with 0 failures, or 100%, in line with the new Generic 5000 Issue 3.
21. Table 4: Absolute limits have been added for information.
22. Table 4, Characteristic "D.C. Forward Current Transfer Ratio" corrected to "Forward-Current Transfer Ratio 1".
23. Tables 2, 3 and 4 - Test Conditions column: addition of Test, or Bias, Conditions for referenced MIL-STD-750 Test Methods as and where applicable.
24. Figure 4 amended and moved to be a note (Note 4) to Room Temperature Electrical Measurements.
25. Table 5, Collector-Emitter Voltage: VCE Test Condition amended â.. existing value (250V) only applies to Variants 01, 02, 03 and 04; for Variants 05, 06, 07 and 08 the Test Condition is 180V.
26. Table 6, Characteristic "D.C. Forward Current Transfer Ratio" corrected to "Forward-Current Transfer Ratio 1".
27. Appendix A for STMicroelectronics added to introduce a note about wafer level pilot lot testing in that AC characteristics during screening may be considered guaranteed but not tested. Note STMicroelectronics is an ESCC QPL listed manufacturer; this amendment is considered technically acceptable on this basis.

Justification:

1. Part of the ongoing activity of conversion of cover-sheeted ESA/SCC Specifications to the ESCC format.
2. To make the format and presentation consistent with the various other ESCC Detail Specifications already converted to ESCC format.
3. To make the content consistent with ESCC Generic Specification No. 5000 Issue 3.
4. To incorporate specific deviations requested by manufacturer STMicroelectronics within Appendix A which are considered technically acceptable (see also DCR No. 187).
5. Update manufacturerâ..s current product availability.
6. To make corrections to technical errors in the previous issue.
7. Standardisation of the TO-5 and TO-39 packages in all applicable ESCC Detail Specifications.

Attachments:

5203011_Issue_2_-_Draft_A.pdf, null

Modifications:

N/A

Approval signature:

A handwritten signature in black ink, appearing to read "R. S. Hart" with a long horizontal stroke extending to the right.

Date signed:

2007-08-10



Pages 1 to 15

TRANSISTORS, HIGH VOLTAGE, NPN

BASED ON TYPE 2N3439 AND 2N3440

ESCC Detail Specification No. 5203/011

Issue 2 - Draft A	July 2007
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(Refer to <https://escies.org> for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
187, TBD	Specification up issued to incorporate editorial and technical changes per DCRs.

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1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5000
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 520301101

- Detail Specification Reference: 5203011
- Component Type Variant Number: 01 (as required)

1.4.2 Component Type Variants

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Lead/Terminal Material and Finish	Weight max g
01	2N3439	TO-5	D2	1.5
02	2N3439	TO-39	D2	1.5
03	2N3439	TO-5	D3 or D4	1.5
04	2N3439	TO-39	D3 or D4	1.5
05	2N3440	TO-5	D2	1.5
06	2N3440	TO-39	D2	1.5
07	2N3440	TO-5	D3 or D4	1.5
08	2N3440	TO-39	D3 or D4	1.5

The lead/terminal material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.

1.5 **MAXIMUM RATINGS**

The maximum ratings shall not be exceeded at any time during use or storage. Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

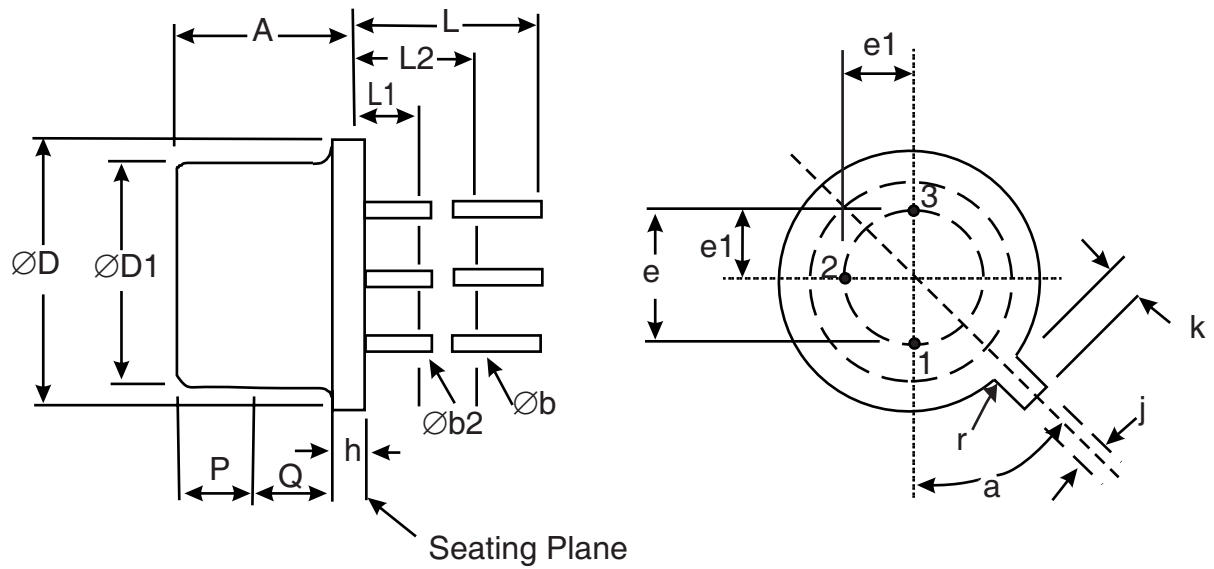
Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Collector-Base Voltage Variants 01 to 04 Variants 05 to 08	V_{CBO}	450 300	V	Over T_{op}
Collector-Emitter Voltage Variants 01 to 04 Variants 05 to 08	V_{CEO}	350 250	V	Over T_{op}
Emitter-Base Voltage	V_{EBO}	7	V	Over T_{op}
Collector Current	I_C	1	A	
Power Dissipation	P_{tot1}	800	mW	At $T_{amb} \leq +25^{\circ}C$ Note 1
	P_{tot2}	5	W	At $T_{case} \leq +25^{\circ}C$ Note 1
Operating Temperature Range	T_{op}	-65 to +200	$^{\circ}C$	Note 2
Storage Temperature Range	T_{stg}	-65 to +200	$^{\circ}C$	Note 2
Soldering Temperature	T_{sol}	+260	$^{\circ}C$	Note 3

NOTES:

1. For T_{amb} or $T_{case} > +25^{\circ}C$, derate linearly to 0W at +200 $^{\circ}C$.
2. For Variants with tin-lead plating or hot solder dip lead finish all testing performed at $T_{amb} > +125^{\circ}C$ shall be carried out in a 100% inert atmosphere.
3. Duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

1.6 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION

1.6.1 Metal Can Package (TO-5) - 3 lead

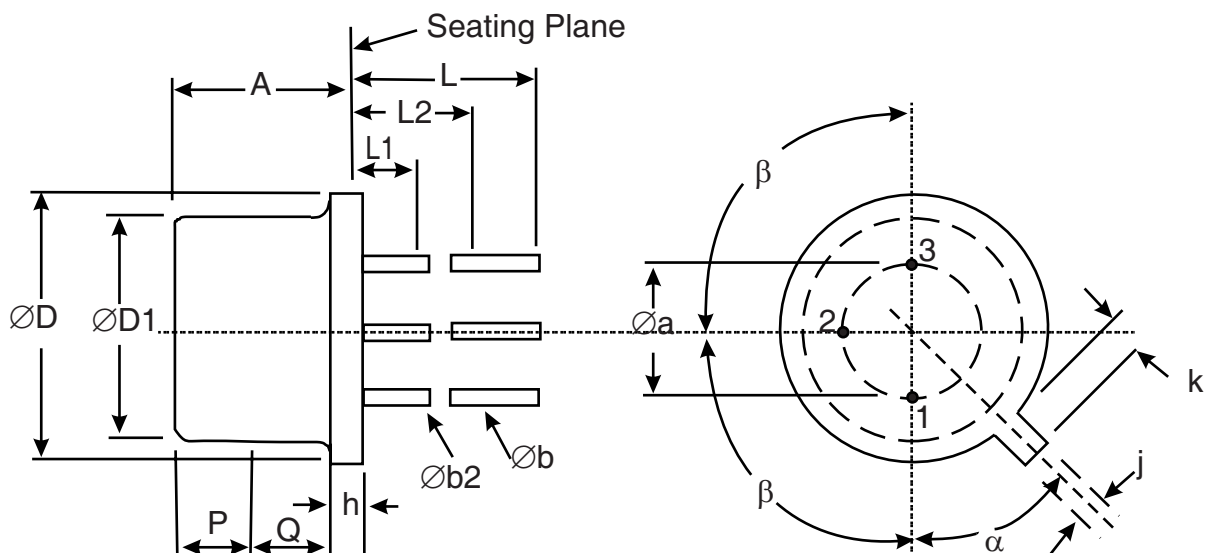


Symbols	Dimensions mm		Notes
	Min	Max	
A	6.1	6.6	
$\varnothing b$	0.406	0.533	2, 3
$\varnothing b2$	0.406	0.483	2, 3
$\varnothing D$	8.51	9.4	
$\varnothing D1$	7.75	8.51	
e	5.08 BSC		6
e1	2.54 BSC		
h	0.229	3.18	
j	0.711	0.864	
k	0.737	1.14	4
L	38.1	-	2
L1	-	1.27	2, 3
L2	6.35	-	2, 3
P	2.54	-	5
Q	-	-	7
r	-	0.179	8
a	45° BSC		1,9

NOTES:

1. Terminal identification is specified by reference to the tab position where Lead 1 = emitter, Lead 2 = base and Lead 3 = collector.
2. Applies to all leads.
3. $\varnothing b2$ applies between L1 and L2. $\varnothing b$ applies between L2 and 38.1mm from the seating plane. Diameter is uncontrolled within L1 and beyond 38.1mm from the seating plane.
4. Measured from the maximum diameter of the actual device.
5. This zone is controlled for automatic handling. The variation in actual diameter within this zone shall not exceed 0.254mm.
6. Leads having maximum diameter 0.483mm measured in the gauging plane 1.37 (+0.025, -0)mm below the seating plane of the device shall be within 0.178mm of their true position relative to a maximum-width-tab.
7. The details of outline in this zone are optional.
8. Radius.
9. Measured from the tab centreline.

1.6.2 Metal Can Package (TO-39) - 3 lead



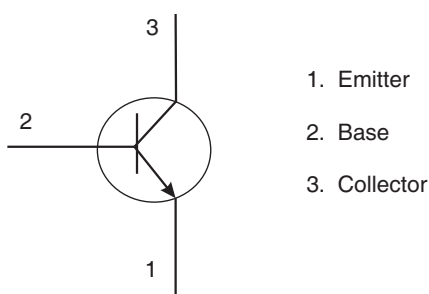
Symbols	Dimensions mm		Notes
	Min	Max	
$\varnothing a$	4.83	5.35	
A	6	6.6	
$\varnothing b$	0.4	0.533	2, 3
$\varnothing b2$	0.4	0.483	2, 3
$\varnothing D$	8.31	9.4	
$\varnothing D1$	7.75	8.51	5
h	0.229	3.18	
j	0.711	0.864	

Symbols	Dimensions mm		Notes
	Min	Max	
k	0.737	1.14	4
L	12.7	19	2
L1	-	1.27	2, 3
L2	6.35	-	2, 3
P	2.54	-	5
Q	-	-	6
α	45° BSC		1, 7
β	90° BSC		1

NOTES:

1. Terminal identification is specified by reference to the tab position where Lead 1 = emitter, Lead 2 = base and Lead 3 = collector.
2. Applies to all leads.
3. \varnothing_{b2} applies between L1 and L2. \varnothing_b applies between L2 and 12.7mm from the seating plane. Diameter is uncontrolled within L1 and beyond 12.7mm from the seating plane.
4. Measured from the maximum diameter of the actual device.
5. This zone is controlled for automatic handling. The variation in actual diameter within this zone shall not exceed 0.254mm.
6. The details of outline in this zone are optional.
7. Measured from the tab centreline.

1.7 FUNCTIONAL DIAGRAM



NOTES:

1. The collector is internally connected to the case.

1.8 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

- a) Case
The case shall be hermetically sealed and have a metal body with hard glass seals.
- b) Leads/Terminals

As specified in Component Type Variants.

2. REQUIREMENTS

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.
 Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 Deviations from the Generic Specification

2.1.1.1 Deviation from Screening Tests - Chart F3

High Temperature Reverse Bias Burn-in and the subsequent Final Measurements for HTRB shall be omitted.

2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number.
- (c) Traceability information.

2.3 TERMINAL STRENGTH

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be as follows:

Test Condition: E, lead fatigue.

2.4 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

Electrical measurements shall be performed at room, high and low temperatures.

2.4.1 Room Temperature Electrical Measurements

The measurements shall be performed at $T_{amb}=+22 \pm 3^{\circ}C$.

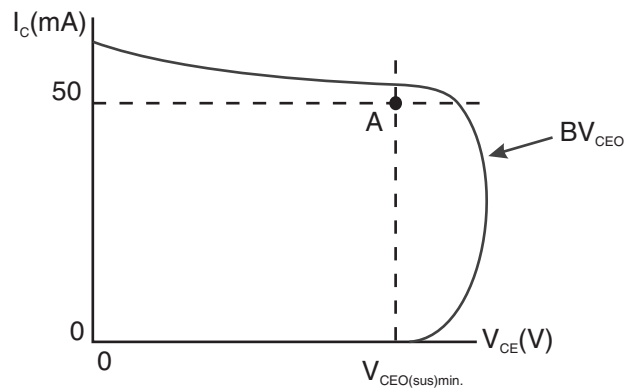
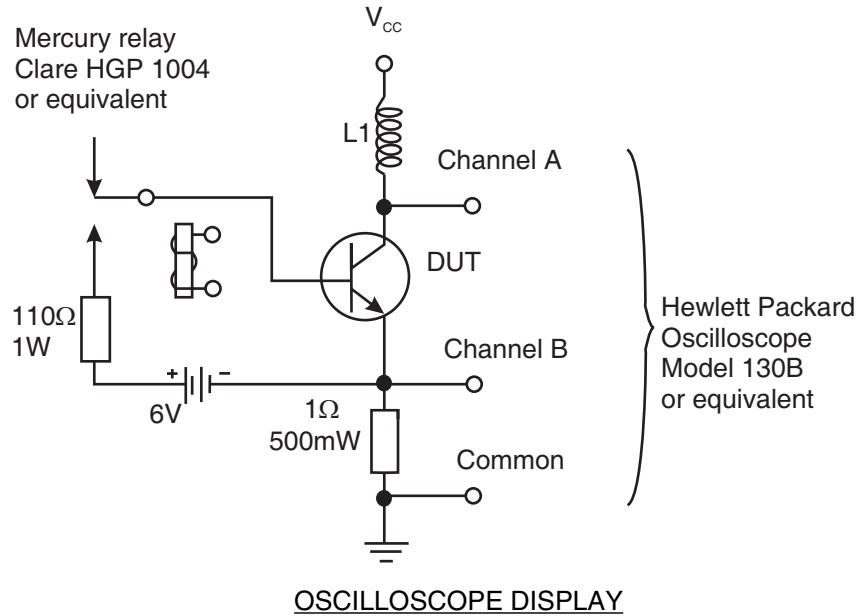
Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions	Limits		Units
				Min	Max	
Collector-Base Breakdown Voltage	$V_{(BR)CBO}$	3001	$I_C = 100\mu A$ Bias condition D Variants 01 to 04 Variants 05 to 08	450 300	- -	V

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions	Limits		Units
				Min	Max	
Collector-Emitter Sustaining Voltage	$V_{CE(sus)}$	-	$I_B = 5mA$ Variants 01 to 04 Variants 05 to 08 Note 4	350 250	- -	V
Emitter-Base Breakdown Voltage	$V_{(BR)EBO}$	3026	$I_B=1mA$ Bias condition D	7	-	V
Collector-Emitter Cut-off Current	I_{CEX}	3041	Bias condition A Variants 01 to 04: $V_{CE}=450V, V_{BE}=-1.5V$ Variants 05 to 08: $V_{CE}=300V, V_{BE}=-1.5V$	-	500	μA
Collector-Base Cut-off Current	I_{CBO}	3036	Bias condition D Variants 01 to 04: $V_{CB}=360V$ Variants 05 to 08: $V_{CB}=250V$	-	20	μA
Emitter-Base Cut-off Current	I_{EBO}	3061	$V_{EB}=6V$ Bias condition D	-	20	μA
Forward-Current Transfer Ratio	h_{FE1}	3076	$V_{CE}=10V,$ $I_C=20mA$ Note 1	40	160	-
	h_{FE2}	3076	$V_{CE}=10V,$ $I_C=2mA$ Note 1	30	-	-
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	3071	$I_C=50mA,$ $I_B=4mA$ Notes 1, 2	-	500	mV
Base-Emitter Saturation Voltage	$V_{BE(sat)}$	3066	$I_C=50mA,$ $I_B=4mA$ Test Condition A Notes 1, 2	-	1.3	V
Magnitude of Small-Signal Short-Circuit Forward-Current Transfer Ratio	$ h_{fe} $	3306	$V_{CE}=10V$ $I_C=10mA$ $f=5MHz$ Note 3	3	15	-
Output Capacitance	C_{obo}	3236	$V_{CB}=10V$ $I_E=0A$ $f=1MHz$ Note 3	-	10	pF

NOTES:

1. Pulsed measurement: Pulse Width $\leq 300\mu s$, Duty Cycle $\leq 2\%$.
2. Saturation voltage is measured 6mm from the case.
3. For AC characteristics read and record measurements shall be performed on a sample of 32 components with 0 failures allowed. Alternatively a 100% inspection may be performed.
4. $V_{CE(sus)}$ shall be measured using the test circuit shown below. $V_{CC} = 0V$ to 60V, pulsed, Pulse

Width $\leq 300\mu\text{s}$, Duty Cycle $\leq 2\%$. $I_{CC} = 100\text{mA}$. Inductor L1 shall have the following characteristics: $L = 25\text{mH}$, $Q = 76$, $R = 83.4\Omega$, $I = 75\text{mA}$.



BV_{CE0} is acceptable if the trace is both to the right of, and above, point A, as shown.

2.4.2 High and Low Temperatures Electrical Measurements

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions Note 1	Limits		Units
				Min	Max	
Collector-Base Cut-off Current	I_{CBO}	3036	$T_{amb} = +150(+0-5)^{\circ}\text{C}$ Bias condition D Variants 01 to 04: $V_{CB} = 360\text{V}$ Variants 05 to 08: $V_{CB} = 250\text{V}$	-	500	μA

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions Note 1	Limits		Units
				Min	Max	
Forward-Current Transfer Ratio 1	h_{FE1}	3076	$T_{amb}=-55(+5-0)^{\circ}C$ $V_{CE}=10V,$ $I_C=20mA$ Note 2	20	-	-

NOTES:

1. Read and record measurements shall be performed on a sample of 5 components with 0 failures allowed. Alternatively a 100% inspection may be performed.
2. Pulsed measurement: Pulse Width $\leq 300\mu s$, Duty Cycle $\leq 2\%$.

2.5 **PARAMETER DRIFT VALUES**

Unless otherwise specified, the measurements shall be performed at $T_{amb}=+22 \pm 3^{\circ}C$.
The test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.
The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits			Units
		Drift Value Δ	Absolute		
			Min	Max	
Collector-Base Cut-off Current	I_{CBO}	± 4	-	20	μA
Forward-Current Transfer Ratio 1	h_{FE1}	$\pm 20\%$	40	160	-
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	± 50	-	500	mV

2.6 **INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS**

Unless otherwise specified, the measurements shall be performed at $T_{amb}=+22 \pm 3^{\circ}C$.
The test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.
The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits		Units
		Min	Max	
Collector-Base Cut-off Current	I_{CBO}	-	20	μA
Forward-Current Transfer Ratio 1	h_{FE1}	40	160	-
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	-	500	mV

2.7 POWER BURN-IN CONDITIONS

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T_{amb}	+25 ±3	°C
Power Dissipation	P_{tot}	800	mW
Collector-Emitter Voltage Variants 01, 02, 03, 04 Variants 05, 06, 07, 08	V_{CE}	250 180	V

NOTES:

1. No heat sink nor forced air directly on the device shall be permitted.

2.8 OPERATING LIFE CONDITIONS

The conditions shall be as specified for Power Burn-in.

APPENDIX 'A'**AGREED DEVIATIONS FOR STMICROELECTRONICS (F)**

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS
Deviations from Room Temperature Electrical Measurements	All AC characteristics (Room Temperature Electrical Measurement Note 3) may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes AC characteristic measurements per the Detail Specification. A summary of the pilot lot testing shall be provided if required by the Purchase Order.
Deviations from High and Low Temperatures Electrical Measurements	All characteristics specified may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes characteristic measurements at high and low temperatures per the Detail Specification. A summary of the pilot lot testing shall be provided if required by the Purchase Order.