



DOCUMENT CHANGE REQUEST

DCR number 332

Changes required for: N/A

Originator: S Jeffery

Date: 2007/04/17

Date sent: 2007/04/17

Organisation: ESA/ESTEC

Status: IMPLEMENTED

Title: Transistors Matched Dual PNP, based on types 2N3810 and 2N3811

Number: 5207/005

Issue: 1

Other documents affected:

Page:

Total re-write.

Paragraph:

Total re-write.

Original wording:

Proposed wording:

Total reformat of this specification (under Generic Specification No. 5000) as part of the ongoing conversion to the ESCC format. See below for summary of changes and attached Issue 2 Draft A of the Specification.

Note: known support for active procurement against this specification includes the following manufacturers:

STMICROELECTRONICS/F (ESCC QPL listed with qualified Variants 02, 05, 07 and 09)

SEMELAB/UK (not ESCC qualified but are currently willing to support the procurement of Variants 01, 02, 05, 07 and 09)

Summary of changes to the current format, layout and content is as follows:

1. Rewording and restructure of various sections and paragraphs of the specification plus other editorial changes based on the layout and editorial content of other Detail Specifications already converted to ESCC format (e.g. changes described in DCR No. 203).
2. Deletion of any redundant paragraphs and information, e.g.: Mechanical Requirements.
3. Para. 1.7 High Temperature Test Precautions requirements moved to be a note in the Maximum Ratings table.
4. Deletion of obsolete Variants 03, 06, 08 and 10 from the available range (not supported by either STMicroelectronics or Semelab).
5. Figure 1(a) Parameter Derating Information moved to be a note in the Maximum Ratings table.
6. Maximum Ratings Table: Power Dissipation Characteristics amended/corrected (now "Power Dissipation (One Section)" and "Power Dissipation (Both Sections)").
7. Para. 4.3.2 Weight requirements moved to Component Type Variants table.
8. Figure 2 re-named "Physical Dimensions and Terminal Identification"; Figure 2(a) amended to reflect the TO-78 package currently supplied; Figure 2(b) amended to reflect the CCP package currently supplied.
9. Figure 3 Functional Diagram amended and Notes added.



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10. Para. 4.3.3 Terminal Strength: Erroneous text "Applied Force: 2.5±0.1 Newtons" deleted.
11. Para. 4.4.1 Case requirements corrected to reflect a TO-78 metal can package.
12. Para. 4.4.2 Lead Material and Finish replaced by a reference to the Component Type Variants Para.
13. Para. 4.5.1 Required part marking corrected: Lead Identification amended (only applies to CCP package) and ESCC qualified components symbol added.
14. Delete requirement for marking of the test level letter from the ESCC Component Number as per latest ESCC No. 21700.
15. Table 2 Collector-Base Breakdown Voltage: sense of IC Test Condition corrected (-ve).
16. Table 2 Collector-Emitter Breakdown Voltage: sense of IC Test Condition corrected (-ve).
17. Table 2 Emitter-Base Breakdown Voltage: sense of IC Test Condition corrected (-ve).
18. Table 2 Collector-Base Cut-off Current: sense of VCB Test Condition corrected (-ve).
19. Table 2 Emitter-Base Cut-off Current: sense of VEB Test Condition corrected (-ve).
20. Table 2, Characteristic "D.C. Forward Current Transfer Ratio" has been changed to "Forward-Current Transfer Ratio" and sense of IC and VCE Test Conditions corrected (-ve).
21. Table 2, Collector-Emitter Saturation Voltage: sense of IC and IB Test Conditions corrected (-ve).
22. Table 2, Base-Emitter Saturation Voltage: senses of IC and IB Test Conditions and Max. limits corrected (-ve).
23. Table 2, Characteristic "D.C. Forward Current Transfer Ratio Comparison" has been changed to "Forward-Current Transfer Ratio Comparison"; sense of IC and VCE Test Conditions corrected (-ve). Min. limit corrected to 0.9 (was 0.91).
24. Table 2 Base-Emitter Voltage Differential: Condition B deleted from Test Method (see No. 40 below); sense of IC and VCE Test Conditions corrected (-ve).
25. Table 2, Characteristic "Leakage Current Between Active Devices" has been changed to "Leakage Current Between Sections"; Symbol ILK has been changed to ILS(e-e), ILS(b-b) and ILS(c-c); Test Conditions re-written for clarity.
26. Table 2 Current Gain Bandwidth Product: Test Method corrected to 3206 (was 3076) and sense of IC and VCE Test Conditions corrected (-ve).
27. Table 2, Characteristic "AC Forward Current Transfer Ratio" has been changed to "Small-Signal Short-Circuit Forward Current Transfer Ratio"; sense of IC and VCE Test Conditions corrected (-ve).
28. Table 2, Characteristic "Input Impedance" has been changed to "Small-Signal Input Impedance" and sense of IC and VCE Test Conditions corrected (-ve).
29. Output Capacitance: sense of VCB Test Condition corrected (-ve).
30. Input Capacitance: sense of VEB Test Condition corrected (-ve).
31. Table 2: Noise Figure amended split into "Spot Noise Figure" (NF1 and NF2) and "Wide-Band Noise Figure" (NFW, was NF3); senses of IC and VCE Test Conditions corrected (-ve); Bandwidths added to Test Conditions for NF1 and NF2; Test Condition BW = 10Hz to 15.7kHz amended to 10Hz ≤ f ≤ 15.7kHz for NFW.
32. Table 2: Replace LTPD7 sampling for AC parameters tests (designated by "Note 3") with an equivalent fixed sample of 32 components with 0 failures (or 100%).
33. Table 3 Collector-Base Cut-off Current: tolerance added to test temperature; sense of VCB Test Condition corrected (-ve).
34. Table 3, Characteristic "D.C. Forward Current Transfer Ratio" has been changed to "Forward-Current Transfer Ratio 2"; tolerance added to test temperature; sense of IC and VCE Test Conditions corrected (-ve).
35. Table 3, Characteristic "D.C. Forward Current Transfer Ratio Comparison" has been changed to "Forward-Current Transfer Ratio Comparison"; sense of IC and VCE Test Conditions corrected (-ve).
36. Table 3, Base-Emitter Voltage Differential Change: Condition B deleted from Test Method; tolerances added to test temperatures; sense of IC and VCE Test Conditions corrected (-ve).



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37. Table 3 (High and Low Temperature Electrical Measurements): 100% inspection has been replaced by a sample of 5 components with 0 failures, or 100%, in line with the new Generic 5000 Issue 3.
38. Table 4: Absolute limits have been added for information.
39. Table 4, Characteristic "D.C. Forward Current Transfer Ratio" corrected to "Forward-Current Transfer Ratio 2".
40. Tables 2, 3 and 4 - Test Conditions column: addition of Test, or Bias, Conditions for referenced MIL-STD-750 Test Methods as and where applicable.
41. Table 5(a): Tolerance added to Test Conditions of "Ambient Temperature" characteristic; "Minimum" added to Test Conditions of "Duration" characteristic.
42. Table 5(b): Characteristic "Power Dissipation 1" changed to "Power Dissipation (Both Sections)"; Symbol amended to PtotB (was Ptot1); Conditions amended/re-written and Note 1 deleted.
43. Table 6, Characteristic "D.C. Forward Current Transfer Ratio" has been changed to "Forward-Current Transfer Ratio 2".
44. Table 6, Characteristic "D.C. Forward Current Transfer Ratio Comparison" has been changed to "Forward-Current Transfer Ratio Comparison".
45. Table 6: Note 1 amended.
46. Appendix A for STM added:
- a) To introduce a deviation to Special In-process Controls Internal Visual Inspection for CCP packages. A sample radiographic inspection to verify the die attach process per STMicroelectronics procedure 0076637 may replace the standard inspection criteria.
- b) To introduce a note about wafer level pilot lot testing in that AC characteristics during screening may be considered guaranteed but not tested. Note STM is an ESCC QPL listed manufacturer and this device is ESCC qualified; accordingly there is an ESCC approved PID for this device. This amendment is considered technically acceptable on this basis.

Justification:

(see also change details for each item above)

1. Part of the ongoing activity of conversion of cover-sheeted ESA/SCC Specifications to the ESCC format.
2. To make the format and presentation consistent with the various other ESCC Detail Specifications already converted to ESCC format.
3. To make the content consistent with ESCC Generic Specification No. 5000 Issue 3.
4. To incorporate specific deviations requested by manufacturer STMicroelectronics within Appendix A which are considered technically acceptable (based on ESCC approved PID for this and other ESCC qualified components manufactured by STM).
5. Update manufacturer's current product availability.
6. To make corrections to technical errors in the previous issue.
7. Standardisation of the TO-78 and CCP packages in all applicable ESCC Detail Specifications.

Attachments:

5207005_Issue_2_-_Draft_A.pdf, null

Modifications:

Change Item 4 corrected to "Deletion of obsolete Variants 03, 04, 06, 08 and 10 from the available range (not supported by either STMicroelectronics or Semelab).".

Approval signature:

A handwritten signature in black ink, appearing to read "R. Seifert", written over a horizontal line.

Date signed:

2007-04-17



Pages 1 to 16

TRANSISTORS, MATCHED DUAL, PNP

BASED ON TYPE 2N3810

ESCC Detail Specification No. 5207/005

Issue 2 Draft A	April 2007
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DCR No.	CHANGE DESCRIPTION
187, TBD	Specification up issued to incorporate editorial and technical changes per DCR.

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1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5000
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 520700501

- Detail Specification Reference: 5207005
- Component Type Variant Number: 01 (as required)

1.4.2 Component Type Variants

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Lead/Terminal Material and/or Finish	Weight max g
01	2N3810	TO-78	D2	0.95
02	2N3810	TO-78	D3 or D4	0.95
05	2N3810	TO-78	D7	0.95
07	2N3810	CCP	2	0.2
09	2N3810	CCP	4	0.2

The lead/terminal material and/or finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.

1.5 **MAXIMUM RATINGS**

The maximum ratings shall not be exceeded at any time during use or storage. Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

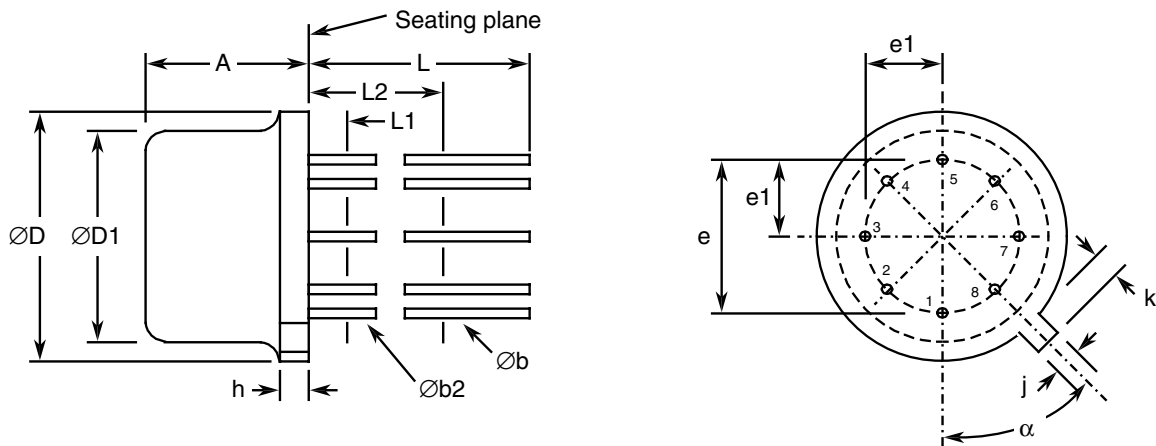
Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Collector-Base Voltage	V_{CBO}	-60	V	Over entire operating temperature range
Collector-Emitter Voltage	V_{CEO}	-60	V	
Emitter-Base Voltage	V_{EBO}	-5	V	
Collector Current	I_C	50	mA	Continuous
Power Dissipation (One Section)				At $T_{amb} \leq +25^{\circ}C$ Note 1
For TO-78 and CCP	P_{totO1}	0.5	W	At $T_{case} \leq +25^{\circ}C$ Note 1
For CCP	P_{totO2}	0.6 (Note 2)	W	
For TO-78	P_{totO3}	0.5	W	
Power Dissipation (Both Sections)				At $T_{amb} \leq +25^{\circ}C$ Note 1
For TO-78 and CCP	P_{totB1}	0.6	W	At $T_{case} \leq +25^{\circ}C$ Note 1
For CCP	P_{totB2}	1.2 (Note 2)	W	
For TO-78	P_{totB3}	0.6	W	
Operating Temperature Range	T_{op}	-55 to +200	$^{\circ}C$	Note 3
Storage Temperature Range	T_{stg}	-65 to +200	$^{\circ}C$	Note 3
Soldering Temperature	T_{sol}		$^{\circ}C$	
For TO-78		+260		Note 4
For CCP		+245		Note 5

NOTES:

1. For T_{amb} or $T_{case} > +25^{\circ}C$, derate linearly to 0W at +200 $^{\circ}C$.
2. When mounted on a 15 x 15 x 0.6mm ceramic substrate.
3. For Variants with tin-lead plating or hot solder dip lead finish all testing performed at $T_{amb} > +125^{\circ}C$ shall be carried out in a 100% inert atmosphere.
4. Duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.
5. Duration 5 seconds maximum and the same terminal shall not be resoldered until 3 minutes have elapsed.

1.6 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION

1.6.1 Metal Can Package (TO-78) - 6 lead



Symbols	Dimensions mm		Notes
	Min	Max	
A	4.19	4.7	
Øb	0.406	0.533	2, 3
Øb2	0.406	0.483	2, 3
ØD	8.51	9.4	
ØD1	7.75	8.51	
e	5.08 BSC		4
e1	2.54 BSC		4
h	-	1.02	
j	0.711	0.864	
k	0.737	1.14	5
L	12.7	-	2
L1	-	1.27	3
L2	6.35	-	3
α	45° BSC		1, 4, 6

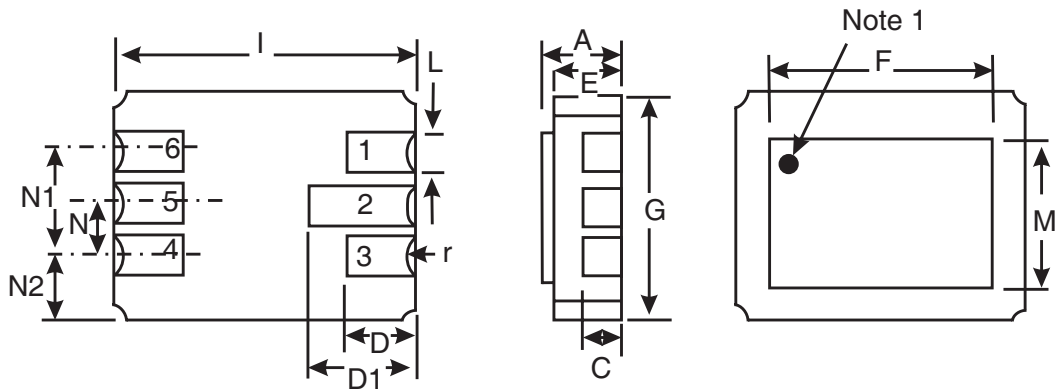
NOTES:

- Terminal identification is specified by reference to the tab position where lead 1 = collector 1, lead 2 = base 1, lead 3 = emitter 1, lead 5 = emitter 2, lead 6 = base 2 and lead 7 = collector 2. Lead numbers 4 and 8 are not present on the actual package; they are shown in the drawing for information only.
- Applies to all leads.
- Øb2 applies between L1 and L2. Øb applies between L2 and 12.7mm from the seating plane. Diameter is uncontrolled within L1 and beyond 12.7mm from the seating plane.
- Leads having maximum diameter 0.483mm measured in the gauging plane 1.37(+0.025, -0)mm

below the seating plane of the device shall be within 0.178mm of their true position relative to a maximum-width-tab.

5. Measured from the maximum diameter of the actual device.
6. Tab centreline.

1.6.2 Chip Carrier Package (CCP) - 6 terminal

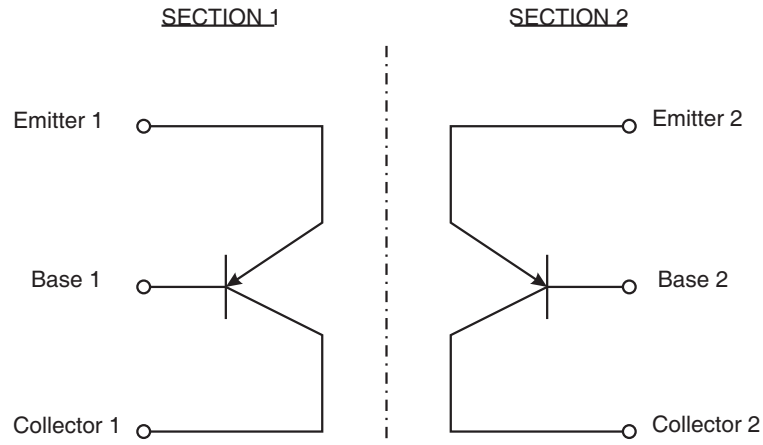


Symbols	Dimensions mm		Notes
	Min	Max	
A	1.53	1.96	
C	0.89 TYPICAL		2
D	1.52	1.78	
D1	2.08	2.49	
E	1.24	1.55	
F	5.76	5.92	
G	4.19	4.45	
I	6.1	6.35	
L	0.55	0.71	2
M	3.86	4.01	
N	1.14	1.4	
N1	2.41	2.67	
N2	0.89 TYPICAL		
r	0.23 TYPICAL		2

NOTES:

1. Terminal identification is specified, when viewing the top side of the package, by reference to a black ink dot adjacent to terminal 1 = base 2. Terminal 2 = collector 2, terminal 3 = emitter 2, terminal 4 = emitter 1, terminal 5 = collector 1 and terminal 6 = base 1.
2. Applies to all terminals.

1.7 FUNCTIONAL DIAGRAM



NOTES:

1. For TO-78, the case is not connected to any lead.
2. For CCP, the lid is not connected to any terminal.

1.8 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

- a) Case
For the metal can package the case shall be hermetically sealed and have a metal body with hard glass seals.
For the chip carrier package the case shall be hermetically sealed and have a ceramic body with a Kovar lid.
- b) Leads/Terminals
As specified in Component Type Variants.

2. REQUIREMENTS

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 Deviations from the Generic Specification

None

2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) Terminal identification (CCP package only).
- (b) The ESCC qualified components symbol (for ESCC qualified components only).
- (c) The ESCC Component Number.
- (d) Traceability information.

2.3 TERMINAL STRENGTH

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be as follows:

For TO-78, Test Condition: E, lead fatigue.

2.4 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

Electrical measurements shall be performed at room, high and low temperatures.

2.4.1 Room Temperature Electrical Measurements

The measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions	Limits		Units
				Min	Max	
Collector-Base Breakdown Voltage	$V_{(BR)CBO}$	3001	$I_C = -10\mu A$, Bias condition D	-60	-	V
Collector-Emitter Breakdown Voltage	$V_{(BR)CEO}$	3011	$I_C = -10mA$, Bias condition D, Note 1	-60	-	V
Emitter-Base Breakdown Voltage	$V_{(BR)EBO}$	3026	$I_E = -10\mu A$, Bias condition D	-5	-	V
Collector-Base Cut-off Current	I_{CBO}	3036	$V_{CB} = -50V$, Bias condition D	-	-10	nA
Emitter-Base Cut-off Current	I_{EBO}	3061	$V_{EB} = -4V$, Bias condition D	-	-20	nA

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions	Limits		Units
				Min	Max	
Collector-Emitter Saturation Voltage	$V_{CE(sat)1}$	3071	$I_C = -100\mu A$ $I_B = -10\mu A$ Note 1	-	-200	mV
	$V_{CE(sat)2}$	3071	$I_C = -1mA$ $I_B = -100\mu A$ Note 1	-	-250	mV
Base-Emitter Saturation Voltage	$V_{BE(sat)1}$	3066	$I_C = -100\mu A$ $I_B = -10\mu A$ Test Condition A Note 1	-	-700	mV
	$V_{BE(sat)2}$	3066	$I_C = -1mA$ $I_B = -100\mu A$ Test Condition A Note 1	-	-800	mV
Forward-Current Transfer Ratio	h_{FE1}	3076	$V_{CE} = -5V$; $I_C = -10\mu A$	100	-	-
	h_{FE2}	3076	$V_{CE} = -5V$; $I_C = -100\mu A$	150	450	-
	h_{FE3}	3076	$V_{CE} = -5V$; $I_C = -500\mu A$	150	450	-
	h_{FE4}	3076	$V_{CE} = -5V$; $I_C = -1mA$	150	450	-
	h_{FE5}	3076	$V_{CE} = -5V$; $I_C = -10mA$	125	-	-
Forward-Current Transfer Ratio Comparison	$h_{FE2-1}/$ h_{FE2-2}	3076	$V_{CE} = -5V$; $I_C = -100\mu A$	0.9	1.1	-
Base-Emitter Voltage Differential	$ V_{BE1} -$ $V_{BE2} _1$	3066	$I_C = -10\mu A$ $V_{CE} = -5V$ Test Condition B Note 2	-	5	mV
	$ V_{BE1} -$ $V_{BE2} _2$	3066	$I_C = -100\mu A$ $V_{CE} = -5V$ Test Condition B Note 2	-	3	mV
	$ V_{BE1} -$ $V_{BE2} _3$	3066	$I_C = -10mA$ $V_{CE} = -5V$ Test Condition B Note 2	-	5	mV
Leakage Current Between Sections	$I_{LS(e-e)}$	-	-50V to Emitter 2 0V to Emitter 1	-	5	μA
	$I_{LS(b-b)}$	-	-50V to Base 2 0V to Base 1	-	5	μA
	$I_{LS(c-c)}$	-	-50V to Collector 2 0V to Collector 1	-	5	μA
Current Gain Bandwidth Product	f_T	3206	$V_{CE} = -5V$, $I_C = -1mA$ $f = 100MHz$ Note 3	80	500	MHz

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions	Limits		Units
				Min	Max	
Small-Signal Short-Circuit Forward-Current Transfer Ratio	h_{fe}	3206	$I_C = -1\text{mA}$, $V_{CE} = -10\text{V}$ $f = 1\text{kHz}$ Note 3	150	600	-
Spot Noise Figure	NF1	3246	$V_{CE} = -5\text{V}$ $I_C = -200\mu\text{A}$ $R_s = 2\text{k}\Omega$ $f = 100\text{Hz}$ $BW = 20\text{Hz}$ Note 3	-	7	dB
	NF2	3246	$V_{CE} = -5\text{V}$ $I_C = -200\mu\text{A}$ $R_s = 2\text{k}\Omega$ $f = 1\text{kHz}$ $BW = 200\text{Hz}$ Note 3	-	3	dB
Wide-Band Noise Figure	NF_w	3246	$V_{CE} = -5\text{V}$ $I_C = -200\mu\text{A}$ $R_s = 2\text{k}\Omega$ $10\text{Hz} \leq f \leq 15.7\text{kHz}$ Note 3	-	3.5	dB
Output Capacitance	C_{obo}	3236	$V_{CB} = -5\text{V}$, $I_E = 0\text{A}$ $100\text{kHz} \leq f \leq 1\text{MHz}$ Note 3	-	6	pF
Input Capacitance	C_{ibo}	3240	$V_{EB} = -500\text{mV}$, $I_C = 0\text{A}$ $100\text{kHz} \leq f \leq 1\text{MHz}$ Note 3	-	15	pF
Small-Signal Input Impedance	h_{ie}	3201	$V_{CE} = -10\text{V}$ $I_C = -1\text{mA}$ $f = 1\text{kHz}$ Note 3	3	30	k Ω

NOTES:

1. Pulsed measurement: Pulse Width $\leq 300\mu\text{s}$, Duty Cycle $\leq 2\%$.
2. Any device whose measurement values exceed the specified limits shall be removed from the lot, but only count for PDA when such values exceed twice the specified limits (i.e. $> 10\text{mV}$ or $> 6\text{mV}$).
3. For AC characteristics read and record measurements shall be performed on a sample of 32 components with 0 failures allowed. Alternatively a 100% inspection may be performed.

2.4.2 High and Low Temperatures Electrical Measurements

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions Note 1	Limits		Units
				Min	Max	
Collector-Base Cut-off Current	I_{CBO}	3036	$T_{amb} = +150(+0-5)^\circ\text{C}$ $V_{CB} = -50\text{V}$, Bias Condition D	-	-10	μA

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions Note 1	Limits		Units
				Min	Max	
Forward-Current Transfer Ratio 2	h_{FE2}	3076	$T_{amb}=-55(+5-0)^{\circ}C$ $V_{CE}=-5V$ $I_C=-100\mu A$	60	-	-
Forward-Current Transfer Ratio Comparison	h_{FE2-1}/h_{FE2-2}	3076	$T_{amb}=-55$ to $+125^{\circ}C$ $V_{CE}=-5V, I_C=-100\mu A$	0.85	1.18	-
Base-Emitter Voltage Differential Change	$ \Delta(V_{BE1}-V_{BE2})\Delta T_a _{mb1}$	3066	$T_{amb}=-55(+5-0)^{\circ}C$ to $+25\pm 3^{\circ}C$ $V_{CE}=-5V$ $I_C=-100\mu A$ Test condition B	-	800	μV
	$ \Delta(V_{BE1}-V_{BE2})\Delta T_a _{mb2}$	3066	$T_{amb}=+25\pm 3^{\circ}C$ to $+125(+0-5)^{\circ}C$ $V_{CE}=-5V$ $I_C=-100\mu A$ Test condition B	-	1000	μV

NOTES:

1. Read and record measurements shall be performed on a sample of 5 components with 0 failures allowed. Alternatively a 100% inspection may be performed.

2.5

PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at $T_{amb}=+22 \pm 3^{\circ}C$.

The test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits			Units
		Drift Value Δ	Absolute		
			Min	Max	
Collector-Base Cut-off Current	I_{CBO}	± 2 or (1) $\pm 100\%$	-	-10	nA
Collector-Emitter Saturation Voltage 2	$V_{CE(sat)2}$	± 15 or (1) $\pm 10\%$	-	-250	mV
Forward-Current Transfer Ratio 2	h_{FE2}	$\pm 15\%$	150	450	-

NOTES:

1. Whichever is the greater referred to the initial value.

2.6 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS

Unless otherwise specified, the measurements shall be performed at $T_{amb}=+22 \pm 3^{\circ}\text{C}$.

The test methods and test conditions shall be as per the corresponding test defined in either Room Temperature Electrical Measurements or High and Low Temperatures Electrical Measurements, as applicable.

The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits		Units
		Min	Max	
Collector-Base Cut-off Current	I_{CBO}	-	-20	nA
Collector-Emitter Saturation Voltage 2	$V_{CE(sat)2}$	-	-250	mV
Forward-Current Transfer Ratio 2	h_{FE2}	150	450	-
Forward-Current Transfer Ratio Comparison	h_{FE2-1}/h_{FE2-2}	0.85	1.18	-
Base-Emitter Voltage Differential 2	$ V_{BE1}-V_{BE2} 2$	-	6	mV
Base-Emitter Voltage Differential Change (Note 1)	$ \Delta(V_{BE1}-V_{BE2})\Delta T_{amb} 1$	-	1	mV
	$ \Delta(V_{BE1}-V_{BE2})\Delta T_{amb} 2$	-	1.2	mV

NOTES:

1. Measured after Operating Life test only.

2.7 HIGH TEMPERATURE REVERSE BIAS BURN-IN CONDITIONS

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T_{amb}	+150(+0 -5)	$^{\circ}\text{C}$
Collector-Base Voltage (Note 1)	V_{CB}	-45	V
Duration	t	72 Minimum	hrs

NOTES:

1. On completion of High Temperature Reverse Bias Burn-in, the collector-base voltage shall continue to be applied until $T_{case} < +30^{\circ}\text{C}$.

2.8 POWER BURN-IN CONDITIONS

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T_{amb}	+25 \pm 3	$^{\circ}\text{C}$
Power Dissipation (Both Sections)	P_{totB}	As per Maximum Ratings P_{totB1} derated at the specified T_{amb}	W
Collector-Base Voltage	V_{CB}	-45	V



2.9

OPERATING LIFE CONDITIONS

The conditions shall be as specified for Power Burn-in.

APPENDIX 'A'

AGREED DEVIATIONS FOR STMICROELECTRONICS (F)

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS
<p>Deviations from Production Control-Chart F2</p>	<p>Special In-process Control Internal Visual Inspection. For CCP packages the criteria specified for voids in the fillet and minimum die mounting material around the visible die perimeter for die mounting defects may be omitted providing that a radiographic inspection to verify the die-attach process is performed on a sample basis in accordance with STMicroelectronics procedure 0076637.</p>
<p>Deviations from Room Temperature Electrical Measurements</p>	<p>All AC characteristics (Room Temperature Electrical Measurement Note 3) may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes AC characteristic measurements per the Detail Specification.</p> <p>A summary of the pilot lot testing shall be provided if required by the Purchase Order.</p>
<p>Deviations from High and Low Temperatures Electrical Measurements</p>	<p>All characteristics specified may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes characteristic measurements at high and low temperatures per the Detail Specification. A summary of the pilot lot testing shall be provided if required by the Purchase Order.</p>