	ESC	C	DC	DCUMENT	CHANGE REQUEST	
DCR number	202 Changes required		quired for: N/A		Originator: BAVIERE Philippe	
Date: 2005/09)/19	Date sent:	2005/09/19		Organisation: CNES	
Status: IMPLEMENTED						
Title:	Generic Specification for Quartz Crystal Units					
Number:	3501		Issue:	2		
Other documents affected:						
Page:						
Para 9.5.2 page 24						
Paragraph:						
Para 9.5.2 page 24						
Original wording:						
Proposed wording:						
Add at the end of the paragraphe :						
"This test is not applicable for crystal units closed under vacuum"						
Justification:						
The test is difficult to operate for Cold Well closure. Some bubbles may stay betwwen the lips of the metal boxe. In any case, when the closure under vacuum is not correct, the frequency drift is about 20 ppm and the crystal unit is out of specification.						

Other crystal units may also be closed under Nitrogen at the atmospheric pressure. For this type of closure the test applies.

Attachments:

N/A

Modifications:

approved with modification:

The following alternate wording is proposed to be added to the end of Para. 9.5.2: Gross leak i applicable, (units sealed under vacuum shall not be tested).

Approval signature:

a

Date signed:

2005-09-19