



DOCUMENT CHANGE REQUEST

DCR number 949 Changes required for: General

Date: 2015/10/21

Date sent: 2015/09/10

Status: IMPLEMENTED

Originator: Steve Thacker

Organisation: ESCC Executive Secretariat

Title: Contacts Electrical Crimp for 3401/002 Connectors

Number: 3401/005

Issue: 8

Other documents affected:

Page:

11 & 13

Paragraph:

2 & 4.3.8

Original wording:

As per 3401/005 issue 7 / 3401/021 issue 4

Proposed wording:

Para 2 Applicable Documents:
Add new documents as follows:

- (e) MIL-DTL-81969/39, Detail Specification Sheet, Installing And Removal Tool, Connector Electrical Contacts, Type III, Class 2, Composition B.
- (f) MIL-I-81969/14, Detail Specification Sheet, Installing And Removal Tools, Connector Electrical Contacts, Type III, Class 2, Composition B.

.....
Para 4.3.8 Contact Insertion and Withdrawal Forces:

Add a new 2nd subpara as follows:

NOTE: Contacts shall be inserted and removed using the applicable tool as follows or equivalent:

- For size 20 contacts: M81969/39-01 in accordance with MIL-DTL-81969/39
- For size 22 contacts: M81969/14-01 in accordance with MIL-I-81969/14

Justification:

This provides clarification of which Manufacturer approved tools should be used for contact insertion and removal during ESCC testing (is also useful information for users).

This DCR has been approved by ESCC QPL Manufacturers C&K and Souriau.



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Date:	2015/10/21	Date sent:	2015/09/10	Organisation:	ESCC Executive Secretariat
Status:	IMPLEMENTED				

Title: Contacts Electrical Male/Female Type for 3401/020 Connector Savers

Number: 3401/021 Issue: 4

Other documents affected:

Page:

6 & 11

Paragraph:

2 & 4.3.8

Original wording:

As per 3401/005 issue 7 / 3401/021 issue 4

Proposed wording:

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Attachments:
N/A
Modifications:
N/A
Approval signature:

Date signed:
2015-10-21