DCR Attachment - Draft specification for review.

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Page 1 of 12

CAPACITORS, FIXED, CHIPS, CERAMIC DIELECTRIC, TYPE I

BASED ON TYPE 2220

ESCC Detail Specification No. 3009/006



Issue 5 Draft A	June 2012	
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DCR No.	CHANGE DESCRIPTION
TBD	Specification updated to incorporate editorial and technical changes per DCR.



ISSUE 5 DRAFT A

TABLE OF CONTENTS

1.	GENERAL	5
1.1	SCOPE	5
1.2	APPLICABLE DOCUMENTS	5
1.3	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	5
1.4	THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS	5
1.4.1	The ESCC Component Number	5
1.4.2	Component Type Variants and Range of Components	6
1.5	MAXIMUM RATINGS	7
1.6	PHYSICAL DIMENSIONS	8
1.7	FUNCTIONAL DIAGRAM	8
2.	REQUIREMENTS	8
2.1	GENERAL	8
2.1.1	Deviations from the Generic Specification	8
2.2	MARKING	9
2.3	ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES	9
2.3.1	Room Temperature Electrical Measurements	9
2.3.2	High and Low Temperatures Electrical Measurements	9
2.4	INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS	10
2.5	BURN-IN	11



1. **GENERAL**

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 3009.

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 3009006012202JA

- Detail Specification Reference: 3009006
- Component Type Variant Number: 01 (as required)
- Characteristic code: Capacitance Value (22000pF): 2202 (as required)
- Characteristic code: Capacitance Tolerance (±5%): J (as required)
- Rating code: Rated Voltage (25V): A (as required)

1.4.1.1 Characteristics and Ratings Codes

Characteristics and ratings to be codified as part of the ESCC Component Number shall be as follows:

(a) Rated Capacitance Value C_n expressed by means of the following codes in accordance with ESCC Basic Specification No. 21700. The unit quantity shall be picofarad (pF).

Capacitance Value C _n (pF)	Code
XXX	XXX0
XXX 10 ¹	XXX1
XXX 10 ²	XXX2
XXX 10 ³	XXX3



(b) Capacitance Tolerance expressed by the following codes in accordance with ESCC Basic Specification No. 21700:

Tolerance	Code Letter
(±) 1%	Е
	Г
2%	G
5%	J
10%	K

(c) Rated Voltage expressed by the following codes:

Rated Voltage (V)	Code Letter
16	X
25	Α
50	С
100	E
200	G

1.4.2 Component Type Variants and Range of Components

The component type variants and range of components applicable to this specification are as follows:

Variant Number	Style	Capacitance Range,	Dimensions (mm) (Note 2)		Terminal M Fini		Weight Max	
		Tolerance, Rated Voltage	L Max	l Max	e Max	End Terminations	Termination Finish	(g)
01	2220	See Note 1	6.2	5.5	1.8	Ag/Pd	No finish	0.3
02	2220	See Note 1	6.7	6	2.3	Ag/Pd	Sn62 solder	0.3
03	2220	See Note 1	6.2	5.5	1.8	Ag/Pd/Pt	No finish	0.3
04	2220	See Note 1	6.7	6	2.3	Ag/Pd/Pt	Sn62 solder	0.3
05	2220	See Note 1	6.7	6	2.3	Ag + Ni barrier	Sn62 solder	0.3
06	2220	See Note 1	6.2	5.5	1.8	Ag + Ni barrier	Sn/Pb coating (Note 3)	0.3



NOTES:

1. Available rated voltages, capacitance values and tolerances are as follows:

	- ·	<u> </u>		
Rated	Capacitance Range C _n		Tolerance	Value
Voltage U _R		F)	(± %)	Series
(V)	Min	Max		
200	464	22100	1	E96
	464	21500	2	E48
	470	22000	5	E24
	470	22000	10	E12
100	464	46400	1	E96
	464	46400	2	E48
	470	47000	5	E24
	470	47000	10	E12
50	464	68100	1	E96
	464	68100	2	E48
	470	68000	5	E24
	470	68000	10	E12
25	464	100000	1	E96
	464	100000	2	E48
	470	100000	5	E24
	470	100000	10	E12
16	464	150000	1	E96
	464	147000	2	E48
	470	150000	5	E24
	470	150000	10	E12

- 2. See Physical Dimensions.
- 3. Sn/Pb coating, near eutectic with minimum 10% Pb.

1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

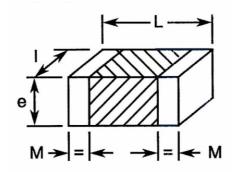
Characteristics	Symbols	Maximum Ratings	Units	Remarks
Rated Voltage	U _R	16, 25, 50, 100, 200	V	Note 1
Operating Temperature Range	T _{op}	-55 to +125	°C	Without derating. T _{amb}
Storage Temperature Range	T_{stg}	-55 to +125	°C	
Soldering Temperature	T _{sol}	+260	°C	Note 2

NOTES:

- 1. As required; See Component Type Variants and Range of Components.
- 2. Duration 10 seconds maximum.



1.6 PHYSICAL DIMENSIONS



Symbols	Dimensions (mm)			
	Min Max			
L	5.2	Note 1		
[4.5	Note 1		
е	-	Note 1		
М	0.2	0.75		

NOTES:

1. See Component Type Variants and Range of Components for dimensions L Max, I Max, e Max.

1.7 FUNCTIONAL DIAGRAM



2. **REQUIREMENTS**

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 <u>Deviations from the Generic Specification</u> None.



2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number.
- (c) Traceability information.

2.3 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u>

Electrical measurements shall be performed at room, high and low temperatures.

2.3.1 Room Temperature Electrical Measurements

The measurements shall be performed at $T_{amb} = +22\pm3$ °C.

Characteristics Symbols		Test Method and	Tolerance	Limits		Units
		Conditions	(± %)	Min	Max	
Capacitance	C _A	ESCC No. 3009				pF
			1	0.99C _n	1.01C _n	
			2	0.98C _n	1.02C _n	
			5	0.95C _n	1.05C _n	
			10	0.9C _n	1.1C _n	
Tangent of Loss Angle	tgδ	ESCC No. 3009	All	-	15 x10 ⁻⁴	-
Insulation	Rı	ESCC No. 3009	All			
Resistance		For $C_n \le 10000pF$		100	-	GΩ
		For C _n > 10000pF		1000	-	MΩ.μF
Voltage Proof	VP	ESCC No. 3009	All	2.5U _R	-	V

2.3.2 <u>High and Low Temperatures Electrical Measurements</u>

	Characteristics	Symbols	Test Method and	Limits		Units
Temperature TC ESCC No. 3009 -30 +30 10 ⁻⁶ /°				Min	Max	
Coefficient Note 2	Temperature Coefficient	TC		-30	+30	10 ⁻⁶ /°C

NOTES:

- 1. The measurements shall be performed on a sample of 5 components from each manufacturing lot with 0 failures allowed. In the event of any failure a 100% inspection may be performed.
- 2. In the case of a 100% inspection, a 1% total percent defective is allowed.



2.4 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22±3°C.

Unless otherwise specified the test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.

Test Reference per ESCC	Characteristics	Symbols	Limits		Units
No. 3009			Min	Max	
Mounting					
Final Measurements	Capacitance	C_A	Record Values		
	Tangent of Loss Angle	tgδ	No	te 1	
	Insulation Resistance	R_{l}	No	te 1	
Robustness of					
Terminations	Canacitanas	0	No	ho 1	
Final Measurements	Capacitance	C _A	Note 1		
Climatic Test Sequence	Compositornos	0	Nata	- 4 0	
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Final Measurements	Capacitance	C_A	Note 1		
	Change in Capacitance	$\Delta C_A/C_A$	-2	+2	%
	Tangent of Loss Angle	tgδ	-	30 x10 ⁻⁴	
	Insulation Resistance:				
	For C _n ≤ 10000pF	R_{l}	10	-	GΩ
	For C _n > 10000pF	R_{l}	100	-	$M\Omega.\mu F$
Rapid Change of					
Temperature		_			
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Final Measurements	Capacitance	C_A	Note 1		
	Change in Capacitance	$\Delta C_A/C_A$	-1	+1	%
	Tangent of Loss Angle	tgδ	-	30 x10 ⁻⁴	
Damp Heat Steady State					
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Final Measurements	Capacitance	C_A	Note 1		
	Change in Capacitance	$\Delta C_A/C_A$	-2	+2	%
	Tangent of Loss Angle	tgδ	-	30 x10 ⁻⁴	
	Insulation Resistance:				
	For C _n ≤ 10000pF	R_{l}	10	-	GΩ
	For C _n > 10000pF	Rı	100	-	$M\Omega.\mu F$



ISSUE 5 DRAFT A

Test Reference per ESCC	Characteristics	Symbols	Limits		Units
No. 3009			Min	Max	
Operating Life					
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Intermediate Measurements	Capacitance	C_A	Note 1		
(1000 hours)	Change in Capacitance	$\Delta C_A/C_A$	-3	+3	%
	Insulation Resistance:				
	For $C_n \le 10000pF$	R_{l}	10	-	GΩ
	For C _n > 10000pF	R_{l}	100	-	MΩ.μF
Final Measurements	Capacitance	C_A	Note 1		
(2000 hours)	Change in Capacitance	$\Delta C_A/C_A$	-3	+3	%
	Tangent of Loss Angle	tgδ	-	30 x10 ⁻⁴	
	Insulation Resistance:				
	For $C_n \le 10000pF$	R_{l}	10	-	GΩ
	For C _n > 10000pF	R_{l}	100	-	MΩ.μF
	Voltage Proof	VP	Note 1		
Capacitance-Temperature Characteristics	Temperature Coefficient	TC	No	te 3	

NOTES:

- 1. As specified in Room Temperature Electrical Measurements.
- 2. Capacitance values recorded during Mounting may be used as initial measurements.
- 3. As specified in High and Low Temperatures Electrical Measurements.

2.5 BURN-IN

The requirements for Burn-in are specified in the ESCC Generic Specification. The following conditions shall also apply:

• After Burn-in, the components shall be removed from the chamber and allowed to cool under normal atmospheric conditions for recovery for 24±2 hours.





APPENDIX A AGREED DEVIATIONS FOR AVX/TPC (F)

Items Affected	Description of Deviations
Deviations from Generic Specification: Screening Tests (Chart F3)	High and Low Temperatures Electrical Measurements: Temperature Coefficient may be replaced with data provided by the ceramic material supplier, using AVX/TPC documents 1A-220020BCR**AQ - 1A-220022DCR**AQ (issue as per PID).