DCR Attachment - Draft specification for review.

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Steve Thacker: ESCC Technical Writer - 18/06/2012



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CAPACITORS, FIXED, CHIPS, CERAMIC DIELECTRIC, TYPE I

BASED ON TYPE 1210

ESCC Detail Specification No. 3009/004



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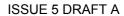
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DCR No.	CHANGE DESCRIPTION
TBD	Specification updated to incorporate editorial and technical changes per DCR.



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1. **GENERAL**

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 3009.

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 3009004014701JA

- Detail Specification Reference: 3009004
- Component Type Variant Number: 01 (as required)
- Characteristic code: Capacitance Value (4700pF): 4701 (as required)
- Characteristic code: Capacitance Tolerance (±5%): J (as required)
- Rating code: Rated Voltage (25V): A (as required)

1.4.1.1 Characteristics and Ratings Codes

Characteristics and ratings to be codified as part of the ESCC Component Number shall be as follows:

(a) Rated Capacitance Value C_n expressed by means of the following codes in accordance with ESCC Basic Specification No. 21700. The unit quantity shall be picofarad (pF).

Capacitance Value C _n (pF)	Code
XX.X	XXCX
XXX	XXX0
XXX 10 ¹	XXX1
XXX 10 ²	XXX2



(b) Capacitance Tolerance expressed by the following codes in accordance with ESCC Basic Specification No. 21700:

Tolerance (±)	Code Letter
1%	F
2%	G
5%	J
10%	К

(c) Rated Voltage expressed by the following codes:

Rated Voltage (V)	Code Letter
16	X
25	Α
50	С
100	Е
200	G

1.4.2 Component Type Variants and Range of Components

The component type variants and range of components applicable to this specification are as follows:

Style	Capacitance Range,	Dimensions (mm) (Note 2)		Terminal Material and Finish		Weight Max	
	Tolerance,	L	ı	е	End	Termination	(g)
1210	See Note 1	3.6	2.8	1.8	Ag/Pd	No finish	0.15
1210	See Note 1	4.1	3.3	2.3	Ag/Pd	Sn62 solder	0.15
1210	See Note 1	3.6	2.8	1.8	Ag/Pd/Pt	No finish	0.15
1210	See Note 1	4.1	3.3	2.3	Ag/Pd/Pt	Sn62 solder	0.15
1210	See Note 1	4.1	3.3	2.3	Ag + Ni barrier	Sn62 solder	0.15
1210	See Note 1	3.6	2.8	1.8	Ag + Ni barrier	Sn/Pb coating	0.15
	1210 1210 1210 1210 1210	Range, Tolerance, Rated Voltage 1210 See Note 1 1210 See Note 1	Range, Tolerance, Rated Voltage L Max 1210 See Note 1 3.6 1210 See Note 1 4.1 1210 See Note 1 3.6 1210 See Note 1 4.1 1210 See Note 1 4.1 1210 See Note 1 4.1 1210 See Note 1 4.1	Range, Tolerance, Rated Voltage (Note 2 L Max) 1210 See Note 1 3.6 2.8 1210 See Note 1 4.1 3.3 1210 See Note 1 3.6 2.8 1210 See Note 1 3.6 2.8 1210 See Note 1 4.1 3.3 1210 See Note 1 4.1 3.3 1210 See Note 1 4.1 3.3	Range, Tolerance, Rated Voltage L Max I Max Max Max 1210 See Note 1 3.6 2.8 1.8 1210 See Note 1 4.1 3.3 2.3 1210 See Note 1 3.6 2.8 1.8 1210 See Note 1 3.6 2.8 1.8 1210 See Note 1 4.1 3.3 2.3 1210 See Note 1 4.1 3.3 2.3 1210 See Note 1 4.1 3.3 2.3	Range, Tolerance, Rated Voltage L Max Max I Max Max Max End Terminations 1210 See Note 1 3.6 2.8 1.8 Ag/Pd 1210 See Note 1 4.1 3.3 2.3 Ag/Pd 1210 See Note 1 3.6 2.8 1.8 Ag/Pd/Pt 1210 See Note 1 4.1 3.3 2.3 Ag/Pd/Pt 1210 See Note 1 4.1 3.3 2.3 Ag + Ni barrier 1210 See Note 1 3.6 2.8 1.8 Ag + Ni barrier 1210 See Note 1 3.6 2.8 1.8 Ag + Ni	Range, Tolerance, Rated Voltage Image: Max



NOTES:

1. Available rated voltages, capacitance values and tolerances are as follows:

Detect Conscitence Denge C Telerance Value							
Rated	Capacitance Range C _n		Tolerance	Value			
Voltage U _R			(± %)	Series			
(V)	Min	Max					
200	10	4640	1	E96			
	10	4640	2	E48			
	10	4700	5	E24			
	10	4700	10	E12			
100	10	12100	1	E96			
	10	12100	2	E48			
	10	12000	5	E24			
	10	12000	10	E12			
50	10	17800	1	E96			
	10	17800	2	E48			
	10	18000	5	E24			
	10	18000	10	E12			
25	10	22100	1	E96			
	10	22100	2	E48			
	10	22000	5	E24			
	10	22000	10	E12			
16	10	33200	1	E96			
	10	33200	2	E48			
	10	33000	5	E24			
	10	33000	10	E12			

- 2. See Physical Dimensions.
- 3. Sn/Pb coating, near eutectic with minimum 10% Pb.

1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

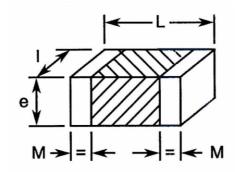
Characteristics	Symbols	Maximum Ratings	Units	Remarks
Rated Voltage	U _R	16, 25, 50, 100, 200	V	Note 1
Operating Temperature Range	T _{op}	-55 to +125	°C	Without derating. T _{amb}
Storage Temperature Range	T _{stg}	-55 to +125	°C	
Soldering Temperature	T _{sol}	+260	°C	Note 2

NOTES:

- 1. As required; See Component Type Variants and Range of Components.
- 2. Duration 10 seconds maximum.



1.6 PHYSICAL DIMENSIONS



Symbols	Dimensions (mm)			
	Min Max			
L	2.8	Note 1		
I	2.2	Note 1		
е	-	Note 1		
М	0.2	0.75		

NOTES:

1. See Component Type Variants and Range of Components for dimensions L Max, I Max, e Max.

1.7 FUNCTIONAL DIAGRAM



2. **REQUIREMENTS**

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 <u>Deviations from the Generic Specification</u> None.



2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number.
- (c) Traceability information.

2.3 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u>

Electrical measurements shall be performed at room, high and low temperatures.

2.3.1 Room Temperature Electrical Measurements

The measurements shall be performed at T_{amb} = +22±3°C.

Characteristics	Symbols Test Method and		Tolerance	Limits		Units
		Conditions	(± %)	Min	Max	
Capacitance	C _A	ESCC No. 3009				pF
			1	0.99C _n	1.01C _n	
			2	0.98C _n	1.02C _n	
			5	0.95C _n	1.05C _n	
			10	0.9C _n	1.1C _n	
Tangent of	tgδ	ESCC No. 3009	All			
Loss Angle		For $C_n \le 50pF$		-	Note 1	
		For $C_n \ge 50pF$		-	15 x10 ⁻⁴	-
Insulation	Rı	ESCC No. 3009	All			
Resistance		For $C_n \le 10000pF$		100	-	GΩ
		For C _n > 10000pF		1000	-	MΩ.μF
Voltage Proof	VP	ESCC No. 3009	All	2.5U _R	-	V

NOTES:

1. For $C_n \le 50 pF$, $tg\delta < 1.5 x (150/C_n + 7) x <math>10^{-4}$, where the unit quantity for C_n is in pF.



2.3.2 <u>High and Low Temperatures Electrical Measurements</u>

Characteristics	Symbols	Test Method and Conditions	Limits		Units
		(Note 1)	Min	Max	
Temperature	TC	ESCC No. 3009			10 ⁻⁶ /°C
Coefficient		Note 2			
		For $C_n > 20pF$	-30	+30	
		For $C_n \le 20pF$	Note 3		

NOTES:

- 1. The measurements shall be performed on a sample of 5 components from each manufacturing lot with 0 failures allowed. In the event of any failure a 100% inspection may be performed.
- 2. In the case of a 100% inspection, a 1% total percent defective is allowed.
- 3. Temperature Coefficient is not specified for $C_n \le 20pF$ due to test equipment limitations.

2.4 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22±3°C.

Unless otherwise specified the test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.

Test Reference per ESCC	Characteristics	Symbols	Limits		Units
No. 3009			Min	Max	
Mounting					
Final Measurements	Capacitance	C_A	Record Values		
	Tangent of Loss Angle	tgδ	Not	te 1	
	Insulation Resistance	R_{l}	Not	te 1	
Robustness of					
Terminations					
Final Measurements	Capacitance	C _A	Not	te 1	
Climatic Test Sequence					
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Final Measurements	Capacitance	C_A	Note 1		
	Change in Capacitance	$\Delta C_A/C_A$	-1	+1	pF or
			-2	+2	% (Note 3)
	Tangent of Loss Angle	tgδ	-	Note 4	(Note 3)
	Insulation Resistance:				
	For C _n ≤ 10000pF	R_{l}	10	-	GΩ
	For C _n > 10000pF	Rı	100	-	MΩ.μF
Rapid Change of					
Temperature					
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Final Measurements	Capacitance	C_A	Note 1		
	Change in Capacitance	$\Delta C_A/C_A$	-1	+1	pF or
			-1	+1	%
					(Note 3)
	Tangent of Loss Angle	tgδ	-	Note 4	



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Test Reference per ESCC	Characteristics	Symbols	Limits		Units
No. 3009			Min	Max	1
Damp Heat Steady State					
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Final Measurements	Capacitance	C_A	Note 1		
	Change in Capacitance	$\Delta C_A/C_A$	-1 -2	+1 +2	pF or %
	Tangent of Loss Angle Insulation Resistance:	tgδ	-	Note 4	(Note 3)
	For C _n ≤ 10000pF	R _I	10	_	GΩ
	For C _n > 10000pF	R _I	100	-	MΩ.μF
Operating Life				<u>I</u>	
Initial Measurements	Capacitance	C_A	Notes 1, 2		
Intermediate Measurements	Capacitance	C_A	Note 1		
(1000 hours)	Change in Capacitance	$\Delta C_A/C_A$	-1 -3	+1 +3	pF or % (Note3)
	Insulation Resistance:				(110100)
	For $C_n \le 10000pF$	Rı	10	-	GΩ
	For C _n > 10000pF	R_{l}	100	-	MΩ.μF
Final Measurements	Capacitance	C_A	Note 1		
(2000 hours)	Change in Capacitance	$\Delta C_A/C_A$	-1 -3	+1 +3	pF or % (Note 3)
	Tangent of Loss Angle Insulation Resistance:	tgδ	-	Note 4	(11010-0)
	For $C_n \le 10000pF$	R_{l}	10	-	GΩ
	For C _n > 10000pF	R _I	100	-	MΩ.μF
	Voltage Proof	VP	No	te 1	
Capacitance-Temperature Characteristics	Temperature Coefficient	TC	No	te 5	

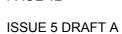
NOTES:

- 1. As specified in Room Temperature Electrical Measurements.
- 2. Capacitance values recorded during Mounting may be used as initial measurements.
- 3. Whichever is greater.
- 4. Twice the value specified in Room Temperature Electrical Measurements.
- 5. As specified in High and Low Temperatures Electrical Measurements.

2.5 BURN-IN

The requirements for Burn-in are specified in the ESCC Generic Specification. The following conditions shall also apply:

 After Burn-in, the components shall be removed from the chamber and allowed to cool under normal atmospheric conditions for recovery for 24±2 hours.





APPENDIX A AGREED DEVIATIONS FOR AVX/TPC (F)

Items Affected	Description of Deviations
Deviations from Generic Specification: Screening Tests (Chart F3)	High and Low Temperatures Electrical Measurements: Temperature Coefficient may be replaced with data provided by the ceramic material supplier, using AVX/TPC documents 1A-220020BCR**AQ - 1A-220022DCR**AQ (issue as per PID).